

Let's realize  
the potential of air  
for a sustainable world



# Technical brochure

## Tangential fans

Type TA 90 | TAt 90 | TEt 90 | GA 90

Impeller diameter 90 mm

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## LTG High Performance Tangential Fans- an advantage for best heating, cooling, drying, blasting

Many production processes require an extended linear and absolutely even distribution of air or other gases over a certain area.

The special design of, High Performance Tangential Fans provides the optimum solution for these requirements.

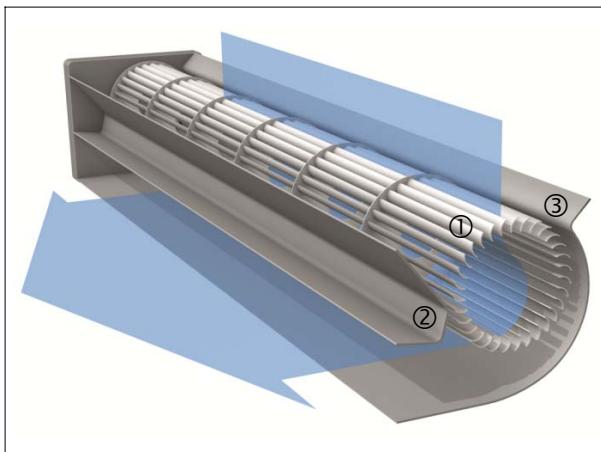
The robust design and the use of high quality materials assure a long life expectancy.

The way these fans work, allowing even air distribution without additional baffles and vanes, and the space-saving design, make the use of tangential fans very economic.

### Flow principle

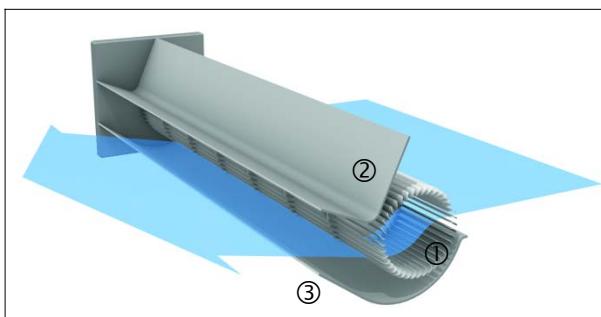
In a tangential fan, the air is drawn in over the entire length of the fan impeller. Inside the impeller, the airflow is diverted and accelerated by the vortex created by the rotation of the impeller.

The airstream then exists over the entire length of the impeller ① on the discharge side. The vortex ② separates the intake and discharge side of the fan at the narrowest point between the impeller and the vortex builder. Together with the fan scroll ③, the vortex directs the airflow. This results in an almost uniform laminar airflow over the entire outlet width of the fan.



Airflow: Tangential fan type TA 90 / TE 90  
Airflow deflection 90°.

- ① impeller
- ② vortex inducer
- ③ fan scroll



Airflow: Tangential fan type GA 90  
Airflow deflection 180°.

### Advantages

- Uniform, extended airflow over large areas.
- Space-saving installation due to 90° or 180° airflow pattern.
- Fan length can be matched exactly to machine width.
- Airflow conditions remain the same even for wider machines (simplified design and drafting in case of modular systems).
- Fans perform well in any mounting position. Drive can be mounted on right or left hand side.
- Quiet operation due to optimised impeller and housing design.
- Long life expectancy due to robust design and location of bearings outside the hot air zone.
- Explosion-proof models according to ATEX available.

### Application of LTG High Performance Tangential Fans

- agricultural technology
- air-conditioning technology
- apparatus engineering
- automotive industry
- bakery technology
- biomedical industry
- building material industry
- chemical industry
- cleaning technology
- control panel technology
- dedusting technology
- drying technology
- electronic industry
- environmental simulations
- food industry
- furnace technology
- heat treatment technology
- mechanical and plant engineering
- medical technology
- packaging industry
- paper industry
- pharmaceutical industry
- power plant engineering
- process engineering
- railway technology
- refrigeration technology
- store design
- surface technology
- swimming pool technology
- textile machinery design
- tobacco industry
- transportation cooling
- wood industry
- ...

# LTG High Performance Tangential Fans

## Series TA, TA t, TE t and GA, impeller diameter 90 mm

### General information

LTG Tangential Fans Series TA, TAt, TEt and GA can be universally applied for heating, cooling, drying and blasting. These fans are specially suitable where an extended airflow over a wide area is necessary.

### Position of the fan

Standard arrangement is horizontal. With vertical arrangement the drive motor has to be at the bottom.

### Installation and start up

Fix the fans to a plane base frame without any distortion.

For the fixation use only the bolt holes in the side elements. Make sure to observe the applicable safety codes before starting the fans.

### Motor arrangement

With suction opening on top, viewed against the discharge opening, the driving motor is optional either right hand (TAR, TARt, TERt, GAR) or left hand (TAL, TALT, TELt, GAL).

### Electrical equipment

The fan is driven by a 4-pole single phase TEFC induction motor with capacitor,

$U = 220 \text{ V}$ ,  $f = 50 \text{ cps}$  or  $U = 115 \text{ V}$ ,  $f = 60 \text{ cps}$ .

Enclosure is IP 44 according to DIN 40050. This gives protection against dust deposits inside the motor and spray water.

The motor is also adjustable for special voltage and cycles according to the performance data.

### Heating element

Possible on request.

### Packaging

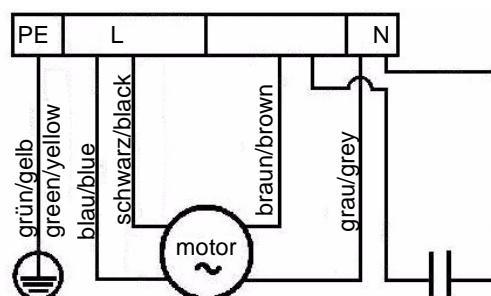
We are exclusively using cardboard packaging with the RESY-symbol, in order to secure the acceptance and recycling guarantees.

The wooden pallets, shrinking foils, inner packages of styrofoam used for the protection of the articles / products / goods are accepted by the recycling facilities which are affiliated to the RESY- association.

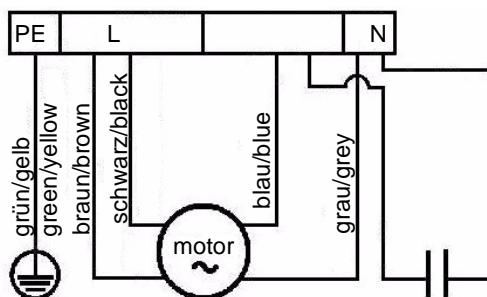
On request our despatch department will support you finding recycling facilities at your location.

Return deliveries of used packaging material will only be accepted if delivered DAP.

### Electrical connection



TAR / TER / GAR



TAL / TEL / GAL

## LTG High Performance Tangential Fans

### Series TA, TA t and TE t, impeller diameter 90 mm

The tangential fan Series TA is a fan with enhanced corrosion resistance and suitable for use in low temperature applications.

The tangential fan Series TA t and TE t are fans with enhanced corrosion resistance and suitable for an extended temperature range.

#### Service conditions

##### Air / gas temperatures:

-40 °C up to +70 °C	TA
-40 °C up to +120 °C	TA t
-25 °C up to +200 °C	TE t

##### Ambient temperatures:

drive side with motor:	-25 °C up to +40 °C
counter side (TA / TA t):	-40 °C up to +70 °C
counter side (TE t):	-25 °C up to +70 °C

### Series TA, TA t, TE t, the range

type	air / gas temperatures	impeller length	casing	impeller
TAR/L 90/297/ *	-40 °C to +70 °C (-40 °F to +158 °F)	297 mm (11.69 in)	marine grade aluminium	marine grade aluminium
TAR/L 90/397/ *		397 mm (15.63 in)		
TAR/L 90/497/ *		497 mm (19.57 in)		
TAR/L 90/597/ *		597 mm (23.5 in)		
TAR/L 90/827/ *		827 mm (32.56 in)		
TAR/L 90/1027**/ *		1027 mm (40.43 in)		
TAR/L 90/1227**/ *		1227 mm (48.31 in)		
TAR/L t 90/397/ *		397 mm (15.63 in)		
TAR/L t 90/597/ *	-40 °C to +120 °C (-40 °F to +248 °F)	597 mm (23.5 in)	marine grade aluminium, side elements of stainless steel	stainless steel
TER/L t 90/297/ *		297 mm (11.69 in)		
TER/L t 90/397/ *		397 mm (15.63 in)		
TER/L t 90/497/ *		497 mm (19.57 in)		
TER/L t 90/597/ *		597 mm (23.5 in)		
TER/L t 90/727/ *		727 mm (28.62 in)		
TER/L t 90/927/ *		927 mm (36.5 in)		

\*\* From an impeller length of 1027 mm, two impellers are coupled together and held via an intermediate bearing.  
Other special lengths available on request.

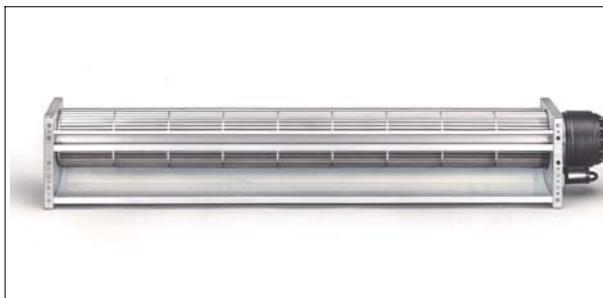
#### \* Motor data

The following drive types are possible:

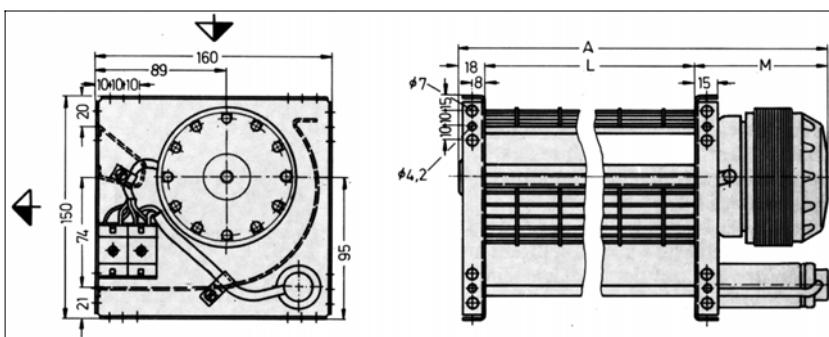
	AC motor		DC motor
	/N	/US	/24 V
<b>motor mounting</b>	right or left	right or left	right
<b>nominal voltage</b>	230 V / 50 Hz	115 V / 50/60 Hz	24 V
<b>power consumption</b>	68 W	110/140 W	81 W
<b>speed</b>	1 250 min <sup>-1</sup>	1 250/1500 min <sup>-1</sup>	1 900 min <sup>-1</sup>
<b>insulation class</b>	B	B	B
<b>protection class</b>	IP 44	IP 00	IP 42
<b>cable length</b>	130 mm (5,12 in)	130 mm (5,12 in)	450 mm (17,72 in)
<b>standard conformity</b>	DIN EN 60335-1	DIN EN 60335-1	DIN EN 60950-1
<b>approvals</b>		UL/CSA	UL/CSA

## LTG High Performance Tangential Fans

### Series TA, impeller diameter 90 mm (-40 up to +70 °C)



Tangential fan type TAR 90 (right hand drive)



### Dimensions and performance data

type	dimensions [mm] [inch]			air volume V [m³/h] [cfm]	speed n [rpm]	power consumption P <sub>A</sub> [W]	full load amps J <sub>A</sub> [A]	capacitor		masses [kg] [lb]
	A	L	M					[μF]	[V]	
<b>TAR/L 90/397/N</b>	502 (19.76)	397 (15.63)	87 (3.43)	800 (471)	1230	68	0.31	2	400	2.9 (6.4)
<b>TAR 90/397/24V</b>	494 (19.45)	397 (15.63)	79 (3.11)	980 (577)	1700	83	3.46	-	-	2.6 (5.7)
<b>TAR/L 90/397/US</b>	520 (20.47)	397 (15.63)	105 (4.13)	940 (553)	1570	115	1.00	12	220	2.9 (6.4)
<b>TAR/L 90/597/N</b>	702 (27.63)	597 (23.5)	87 (3.43)	1040 (612)	1050	77	0.35	2	400	3.4 (7.5)
<b>TAR 90/597/24V</b>	694 (27.32)	597 (23.5)	79 (3.11)	1320 (777)	1450	96	4	-	-	3.1 (6.8)
<b>TAR/L 90/597/US</b>	720 (28.35)	597 (23.5)	105 (4.13)	1340 (789)	1390	134	1.17	12	220	3.4 (7.5)
<b>TAR/L 90/827/N</b>	950 (37.4)	827 (32.6)	105 (4.13)	1640 (965)	1210	115	0.52	4	400	4.6 (10.1)
<b>TAR 90/827/24V</b>	924 (36.4)	827 (32.6)	79 (3.11)	1630 (959)	1300	106	4.42	-	-	4.3 (9.5)
<b>TAR/L 90/827/US</b>	950 (37.4)	827 (32.6)	105 (4.13)	1660 (977)	1220	149	1.28	12	220	4.6 (10.1)
<b>TAR/L 90/1027/N</b>	1150 (45.28)	1027 (40.43)	105 (4.13)	1860 (1095)	1150	123	0.56	4	400	5.2 (11.5)
<b>TAR 90/1027/24V</b>	1124 (44.25)	1027 (40.43)	79 (3.11)	1790 (1054)	1200	112	4.7	-	-	4.9 (10.8)
<b>TAR/L 90/1027/US</b>	1150 (45.28)	1027 (40.43)	105 (4.13)	1630 (960)	1130	150	1.31	12	220	5.2 (11.5)

## LTG High Performance Tangential Fans

### Series TAt, impeller diameter 90 mm (-40 up to +120 °C)



Tangential fan type TAR t 90 (right hand drive)

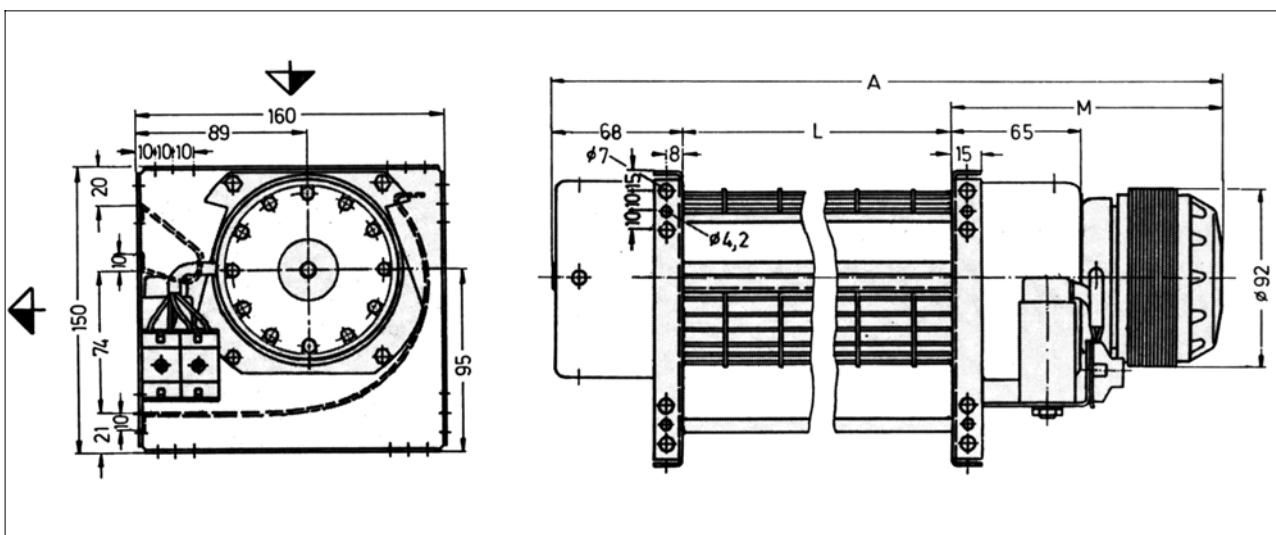
#### Specification and design features

Tangential fan with close coupled, spray water protected drive motor.

Rigid bolted, corrosion proof casing. Impeller and casing of marine grade aluminium. Side elements of stainless steel (1.4301). On the drive side the impeller is bedded via an elastic coupling on the motor shaft; on the counter side in vibration damped friction bearings from sinter bronze with an ample grease reserve.

Bearing design life is 20 000 hours. Drive motor wired with capacitor and terminal block. Intake and discharge openings have sealing planes to connect exactly to ducts and appliances.

Low noise operation due to aerodynamically good impeller and scroll shape.



#### Dimensions and performance data

type	dimensions [mm] [inch]			air volume V [m³/h] [cfm]	speed n [rpm]	power consump- tion P <sub>A</sub> [W]	full load Amps J <sub>A</sub> [A]	capacitor		masses [kg] [lb]
	A	L	M					[μF]	[V]	
TAR/Lt 90/397/N	603 (23.74)	397 (15.63)	138 (5.43)	800 (471)	1230	68	0.31	2	400	3.2 (7.05)
TARt 90/397/24V	595 (23.43)	397 (15.63)	130 (5.12)	980 (577)	1700	83	3.46	-	-	2.9 (6.39)
TAR/Lt 90/397/US	621 (24.45)	397 (15.63)	155 (6.1)	940 (553)	1570	115	1.00	12	220	3.2 (7.05)
TAR/Lt 90/597/N	803 (31.61)	597 (23.5)	138 (5.43)	1040 (612)	1050	77	0.35	2	400	3.7 (8.16)
TAR t 90/597/24V	795 (31.30)	597 (23.5)	130 (5.12)	1320 (777)	1450	96	4	-	-	3.4 (7.5)
TAR/Lt 90/597/US	821 (32.32)	597 (23.5)	155 (6.1)	1340 (789)	1390	134	1.17	12	220	3.7 (8.16)

# LTG High Performance Tangential Fans

## Series TA and TA t, impeller diameter 90 mm

### Fan curves for 220 V, 50 Hz

#### Test conditions for the fan curves

The indicated curves are valid for an air density of  $\rho = 1.2 \text{ kg/m}^3$ , a supply voltage of  $U = 220 \text{ V}$  with  $f = 50 \text{ cps}$ , if operated with a 4-pole motor. The rating tests were done as laboratory tests according to EN ISO 5801:2008 with unrestricted inlet and discharge.

Measuring tolerances for  $\Delta p$ :  $\pm 2\text{Pa}$ ;

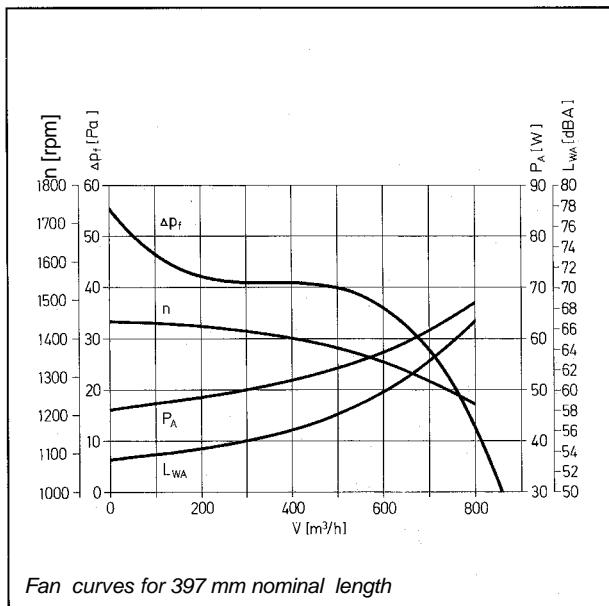
Measuring tolerances for  $L_{WA}$ :  $\pm 2\text{dB}$  (A)

### Acoustical data

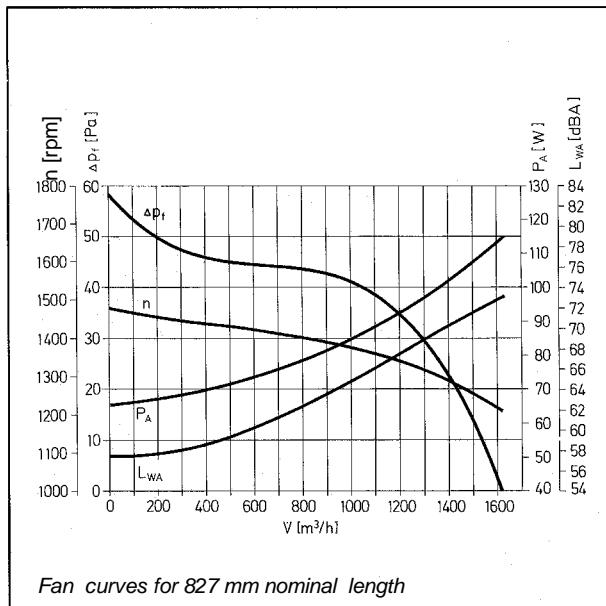
The acoustical data are for discharge side, tested in a reverberant field.

The A-weighted sound power level  $L_{WA}$  can be transformed into an A-weighted sound pressure level by the equation  $L_{PA} = L_{WA} - 10 \log S/1 \text{ m}^2$ . For this the exact total panel area  $S$  can be used.

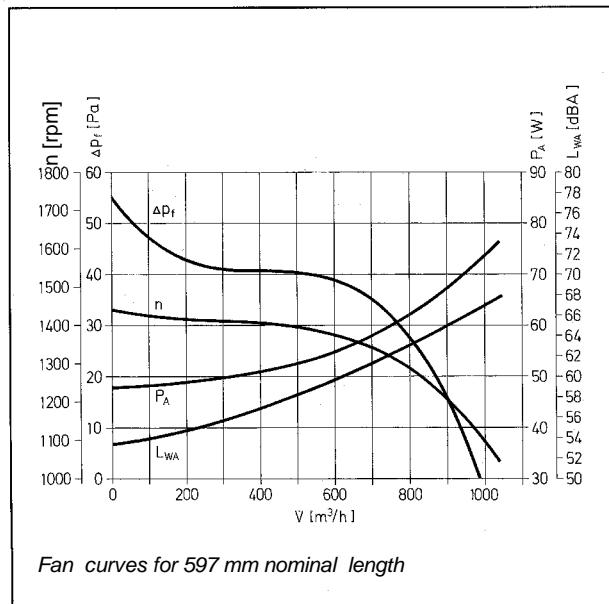
The sound pressure level in the free field in 1 m distance (full spherical sound radiation) is about 11 dB less than the sound power level.



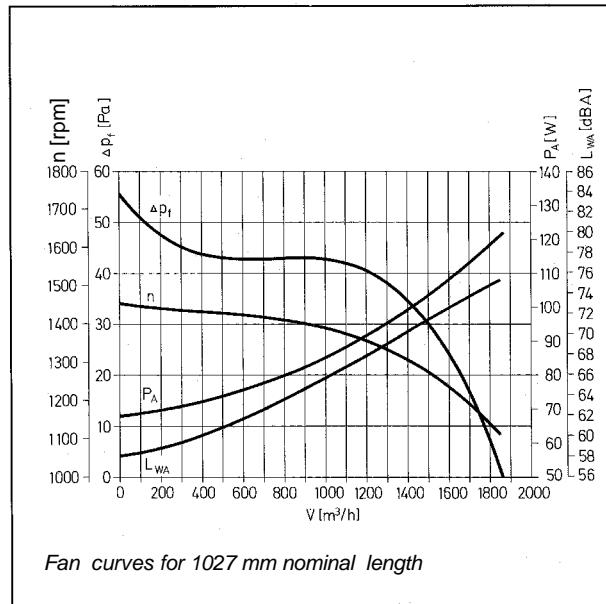
Fan curves for 397 mm nominal length



Fan curves for 827 mm nominal length



Fan curves for 597 mm nominal length



Fan curves for 1027 mm nominal length

# LTG High Performance Tangential Fans

## Series TA and TA t, impeller diameter 90 mm

### Fan curves for 110 -115 V, 60 Hz

#### Test conditions for the fan curves

The indicated curves are valid for an air density of  $\rho = 1.2 \text{ kg/m}^3$ , a supply voltage of  $U = 110-115 \text{ V}$  with  $f = 60 \text{ cps}$ , if operated with a 4-pole motor.

The rating tests were done as laboratory tests according to EN ISO 5801:2008 with unrestricted inlet and discharge.

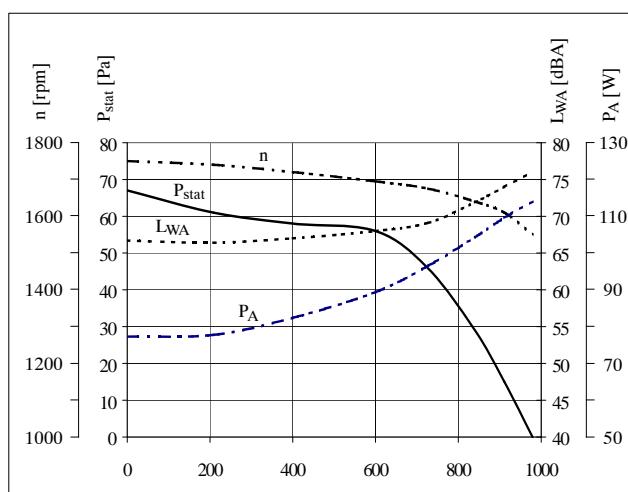
Measuring tolerances for  $\Delta p$ :  $\pm 2 \text{ Pa}$ ;

Measuring tolerances for  $L_{WA}$ :  $\pm 2 \text{ dB (A)}$

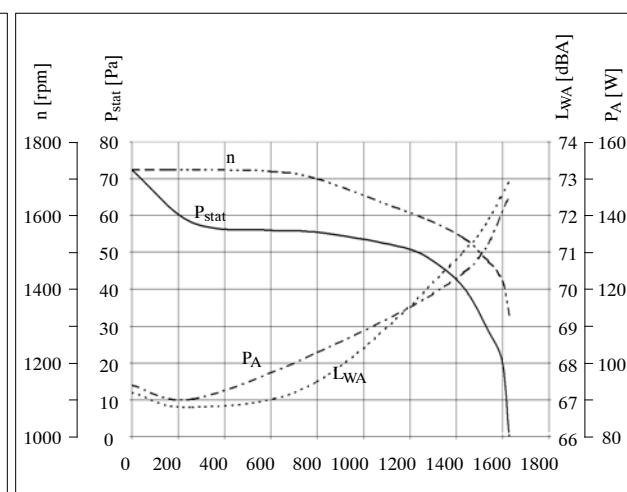
### Acoustical data

The acoustical data are for discharge side, tested in a reverberant field.

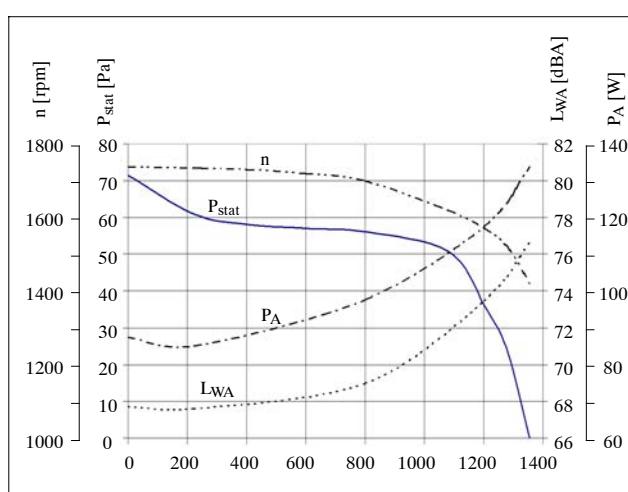
The A-weighted sound power level  $L_{WA}$  can be transformed into an A-weighted sound pressure level by the equation  $L_{PA} = L_{WA} - 10 \log S/1 \text{ m}^2$ . For this the exact total panel area  $S$  can be used. The sound pressure level in the free field in 1 m distance (full spherical sound radiation) is about 11 dB less than the sound power level.



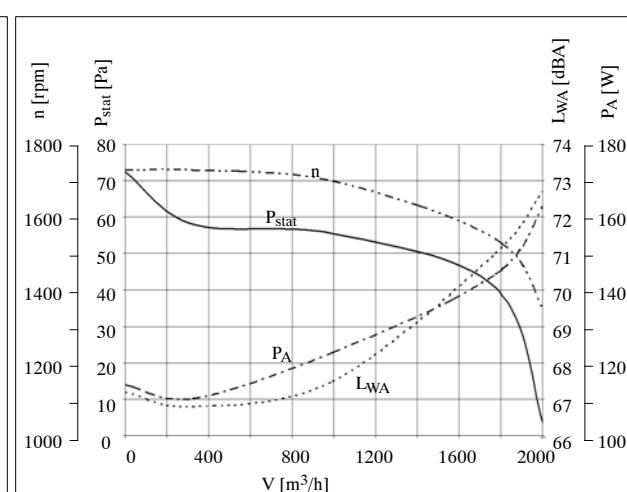
Fan curves for 397 mm nominal length



Fan curves for 827 mm nominal length



Fan curves for 597 mm nominal length



Fan curves for 1027 mm nominal length

# LTG High Performance Tangential Fans

## Series TA and TA t, impeller diameter 90 mm

### Fan curves for 24 V

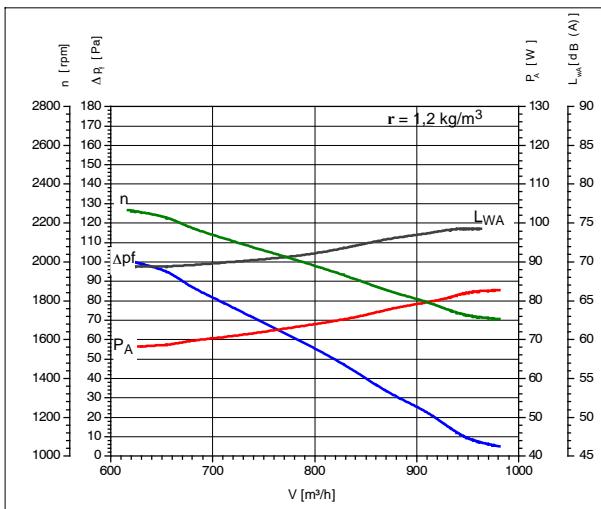
#### Test conditions for the fan curves

The indicated curves are valid for an air density of  $\rho = 1.2 \text{ kg/m}^3$ , an input supply voltage of  $U = 24 \text{ V}$ .

The rating tests were done as laboratory tests according to EN ISO 5801:2008 with unrestricted inlet and discharge.

Measuring tolerances for  $\Delta p$ :  $\pm 2 \text{ Pa}$ ;

Measuring tolerances for  $L_{WA}$ :  $\pm 2 \text{ dB(A)}$

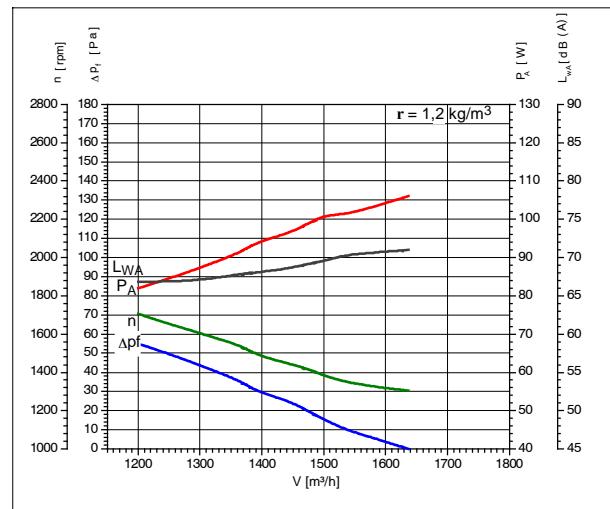


Fan curves for 397 mm nominal length

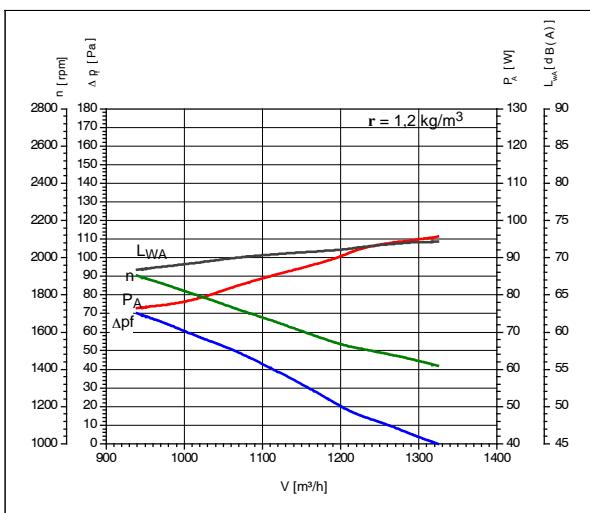
### Acoustical data

The acoustical data are for discharge side, tested in a reverberant field.

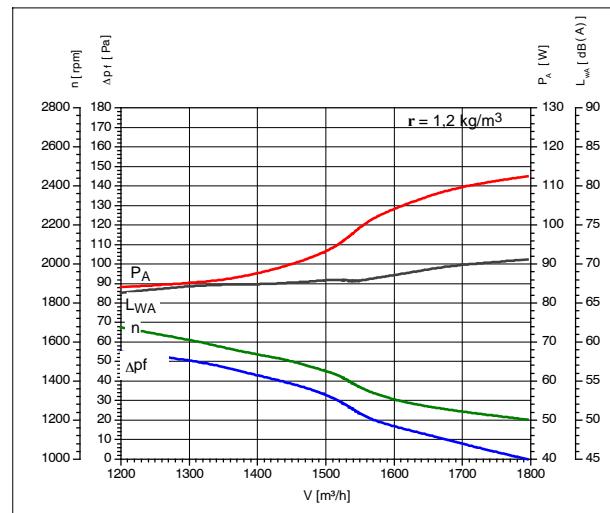
The A-weighted sound power level  $L_{WA}$  can be transformed into an A-weighted sound pressure level by the equation  $L_{PA} = L_{WA} - 10 \log S/1 \text{ m}^2$ . For this the exact total panel area  $S$  can be used. The sound pressure level in the free field in 1 m distance (full spherical sound radiation) is about 11 dB less than the sound power level.



Fan curves for 827 mm nominal length



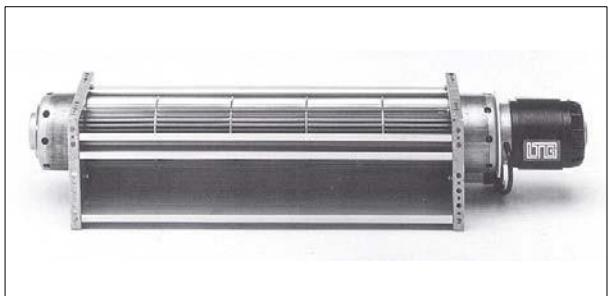
Fan curves for 597 mm nominal length



Fan curves for 1027 mm nominal length

## LTG High Performance Tangential Fans

### Series TE t, impeller diameter 90 mm (-25 up to +200 °C)



Tangential fan type TER t 90 (right hand drive)

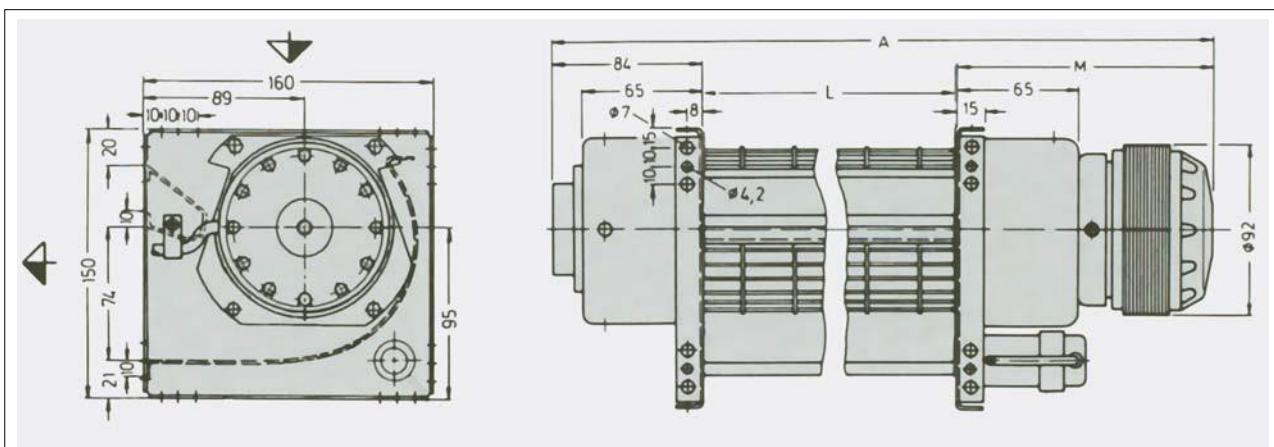
#### Specification and design features

Tangential fan with close coupled, spray water protected drive motor.

Rigid bolted, corrosion proof casing. Impeller and casing of marine grade aluminium. Side elements of stainless steel (1.4301). On the drive side the impeller is bedded via an elastic coupling on the motor shaft, on the counter side via vibration damped bearing inserted in the heat insulation cover.

Motor and end bearing side in specially greased ball bearings, made for a service life of 10,000 hours. Intake and discharge openings have sealing planes to connect exactly to ducts and appliances.

Low noise operation due to aerodynamically good impeller and scroll shape.



#### Dimensions and Performance Data

type	dimensions			air volume V [m <sup>3</sup> /h] [cfm]	Speed [rpm]	power consumption P <sub>A</sub> [W]	full load amps J <sub>A</sub> [A]	capacitor		masses [kg] [lb]
	A	L	M					[μF]	[V]	
TER/L t 90/297 N	514 (20.24)	297 (11.69)	152 (5.98)							
TER t 90/297 24V	506 (19.92)		144 (5.67)							
TER/L t 90/297 US	532 (20.94)		170 (6.69)							
TER/L t 90/397 N	614 (24.17)	397 (15.63)	152 (5.98)	800 (470)	1230	68	0.31	2	400	
TER t 90/397 24V	606 (23.86)		144 (5.67)	980 (577)	1700	83	3.46			
TER/L t 90/397 US	632 (24.88)		170 (6.69)	940 (553)	1570	115	1	12	220	
TER/L t 90/497 N	714 (28.11)	497 (19.57)	152 (5.98)							
TER t 90/497 24V	706 (27.8)		144 (5.67)							
TER/L t 90/497 US	732 (28.82)		170 (6.69)							
TER/L t 90/597 N	814 (32.05)	597 (23.5)	152 (5.98)	1040 (612)	1050	77	0.35	2	400	
TER t 90/597 24V	806 (31.73)		144 (5.67)	1320 (777)	1450	96	4			
TER/L t 90/597 US	832 (32.76)		170 (6.69)	1340 (789)	1390	134	1.17	12	220	
TER/L t 90/727 N	962 (37.87)	727 (28.62)	152 (5.98)							
TER t 90/727 24V	936 (36.85)		144 (5.67)							
TER/L t 90/727 US	962 (37.87)		170 (6.69)							
TER/L t 90/927 N	1162 (45.75)	927 (36.5)	152 (5.98)							
TER t 90/927 24V	1136 (44.72)		144 (5.67)							
TER/L t 90/927 US	1162 (45.75)		170 (6.69)							

grayed out values on request

# LTG High Performance Tangential Fans

## Series TA; TA t and TA t, impeller diameter 90 mm

### Selection

Application	Example	Your data	Designations
gas	hot air		V [m³/h] air volume
gas temperature t [°C]	100		Δp <sub>f</sub> [Pa] static pressure
ambient temperature drive side t [°C]	35		p <sub>d</sub> [Pa] dynamic pressure at the discharge area
counter side t [°C]	45		c [m/s] velocity at the discharge area
condensation	no		ρ [kg/m³] specific gravity
located at	drying oven		p <sub>d</sub> = ρ/2•c² J <sub>A</sub> =P <sub>A</sub> /U
drive side	right hand		n [rpm] speed
arrangement	horizontal		U [V] voltage
<b>Drive motor</b>			f [cps] frequency
power supply	AC		J <sub>A</sub> [A] full load amps
voltage U [V]	400 / 460		P <sub>A</sub> [W] power consumption
frequency f [cps]	50 / 60		L <sub>WA</sub> [dBA] A-weighted sound power level
<b>Specified performance</b>			L <sub>pA</sub> [dBA] A-weighted sound power level panel area
air volume V [m³/h]	800		S [m²]
static pressure Δp <sub>f</sub> [Pa]	25		
at specific gravity ρ [kg/m³]	1.2		
active impeller length min. L [mm]	300		
max. L [mm]	600		
total length A [mm]	900		
<b>Procedure</b>			
1. conditions of application fan type	hot air 100°C TAt		
2. air volume V [m³/h] achievable with length	800 397 and 597		
3. static pressure Δp <sub>f</sub> [Pa] achievable with length	25 597		
4. drive side	right hand		
<b>Selected</b>			
LTG-Tangential fan type	TARt 90/597/N		
<b>Performance data</b>			
air volume V [m³/h]	800		
static pressure Δp <sub>f</sub> [Pa]	32		
dynamic pressure p <sub>d</sub> [Pa]	15		
exhaust velocity c [m/s]	5		
speed n [rpm]	1290		
<b>Electrical data</b>			
power input P <sub>A</sub> [W]	62		
full load amps J <sub>A</sub> [A]	0.28		
<b>Acoustical data</b>			
sound power level A-weighted L <sub>WA</sub> [dBA]	63.9		
sound pressure level in the free field in 1 m distance (full spherical sound radiation) L <sub>pA</sub> [dBA]	52.9		

## **LTG High Performance Tangential Fans**

### **Series GA, impeller diameter 90 mm**

The tangential fan series GA 90 is used when an airflow deflection of 180° is required.

This Series is equipped with enhanced corrosion resistance and is suitable for an extended temperature range.

#### **Service conditions**

##### **Air / gas temperatures:**

-40 °C up to +70 °C °C

##### **Ambient temperatures:**

drive side with motor: -25 °C up to +40 °C

the counter side: -40 °C up to +70 °C

#### **Series GA, the range**

<b>type</b>	<b>air / gas temperatures</b>	<b>impeller length</b>	<b>casing</b>	<b>impeller</b>	<b>motor*</b>	
GAR/L 90/397/N	-40°C to +70°C (-40°F to +158°F)	397 mm (15.63 inch)	marine grade aluminium	marine grade aluminium	230 V, 50/60 Hz 240 V, 50 Hz	IP 44
GAR/L 90/597/N		597 mm (23.5 inch)			230 V, 50/60 Hz 240 V, 50 Hz	
GAR/L 90/827/N		827 mm (32.56 inch)			230 V, 50 Hz 240 V, 50 Hz	
GAR/L 90/1027/N		1027 mm (40.43 inch)			220 V, 50 Hz	

*\*) The standard motor can be used for every voltage and frequency indicated.*

## LTG High Performance Tangential Fans

### Series GA, impeller diameter 90 mm (-40 up to +70 °C)



Tangential fan type GAR 90 (right hand drive)

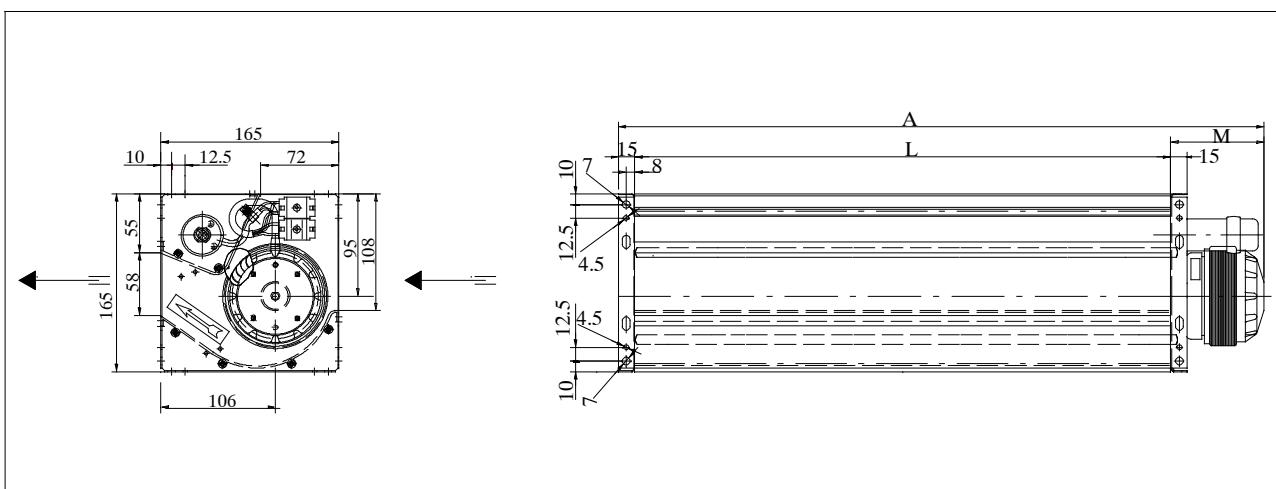
#### Specification and design features

Tangential fan with close coupled, spray water protected drive motor.

Rigid bolted, corrosion proof casing. Impeller and casing of marine grade aluminium. Side elements of stainless steel (1.4301). On the drive side the impeller is bedded via an elastic coupling on the motor shaft; on the counter side in vibration damped friction bearings from sinter bronze with an ample grease reserve.

Bearing design life is 20 000 hours. Drive motor wired with capacitor and terminal block. Intake and discharge openings have sealing planes to connect exactly to ducts and appliances.

Low noise operation due to aerodynamically good impeller and scroll shape.



#### Dimensions and performance data

type	dimensions [mm] [inch]			air volume [m³/h] [cfm]	speed n [min⁻¹]	power con- sumption P <sub>A</sub> [W]	power con- sumption P <sub>A</sub> [A]	capacitor		masses [kg] [lb]
	A	L	M					[μF]	[V]	
GAR/L 90/397/N	502 (19.73)	397 (15.63)	87 (3.43)	630 (371)	1330	67	0.31	2	400	3.4 (7.5)
GAR/L 90/597/N	702 (27.63)	597 (23.5)	87 (3.43)	910 (536)	1260	75	0.34	2	400	4.1 (9)
GAR/L 90/827/N	950 (37.4)	827 (32.6)	105 (4.13)	1330 (783)	1340	95	0.43	4	400	5.4 (11.9)
GAR/L 90/1027/N	1150 (45.28)	1027 (40.43)	105 (4.13)	1600 (942)	1280	119	0.53	4	400	6.1 (13.45)

# LTG High Performance Tangential Fans

## Series GA, impeller diameter 90 mm

### Fan curves for 220 V, 50 Hz

#### Test conditions for the fan curves

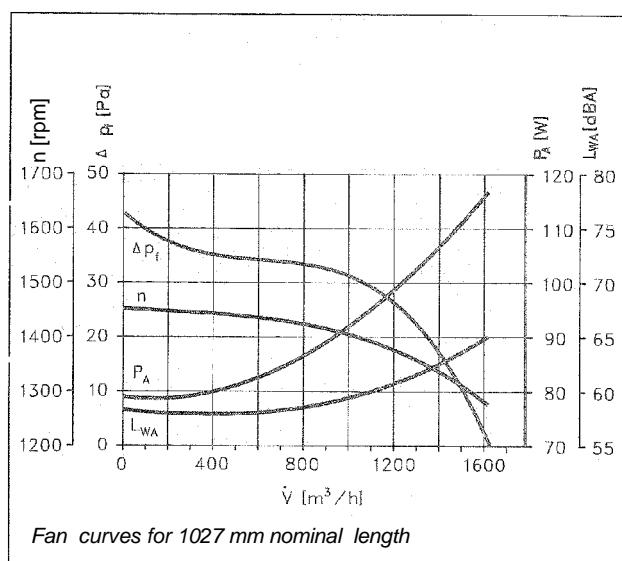
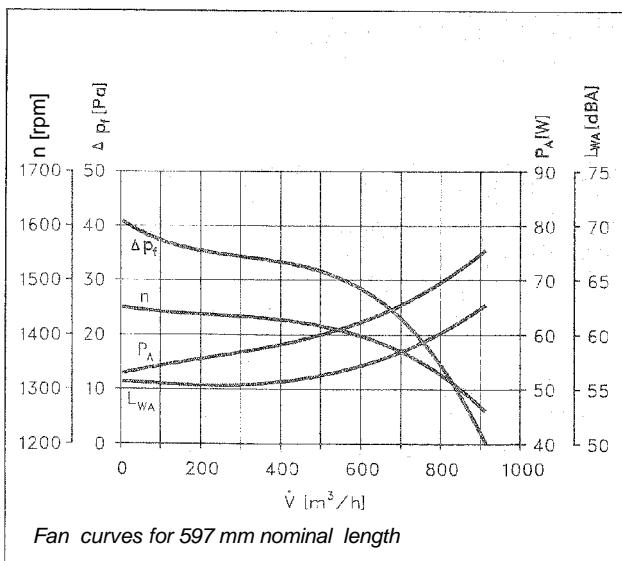
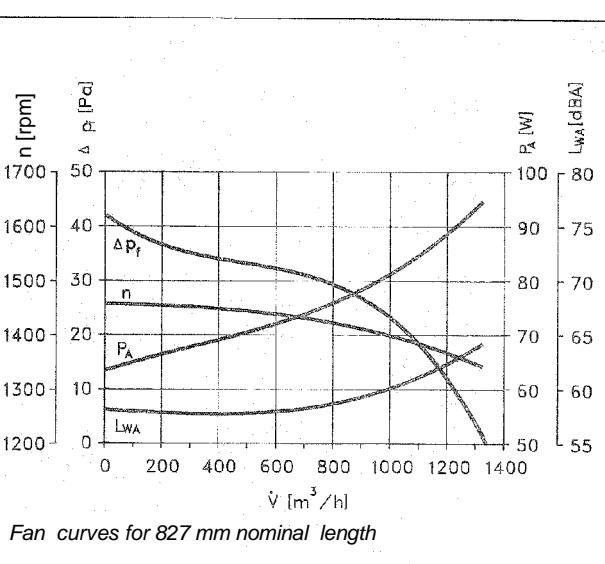
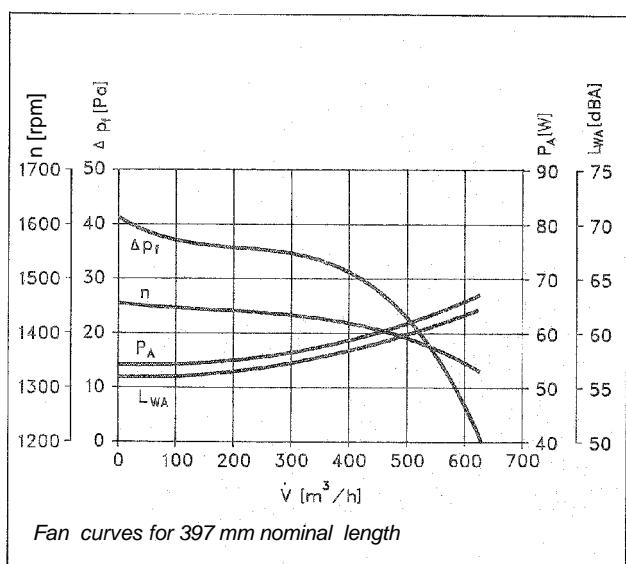
The indicated curves are valid for an air density of  $\rho = 1.2 \text{ kg/m}^3$ , a supply voltage of  $U = 220 \text{ V}$  with  $f = 50 \text{ cps}$ , if operated with a 4-pole motor. The rating tests were done as laboratory tests according to EN ISO 5801:2008 with unrestricted inlet and discharge.

Measuring tolerances for  $\Delta p_f$ :  $\pm 2 \text{ Pa}$ ;  
measuring tolerances for  $L_{WA}$ :  $\pm 2 \text{ dB}$  (A)

### Acoustical data

The acoustical data are for discharge side, tested in a reverberant field.

The A-weighted sound power level  $L_{WA}$  can be transformed into an A-weighted sound pressure level by the equation  $L_{PA} = L_{WA} - 10 \log S/1 \text{ m}^2$ . For this the exact total applicable panel area  $S$  can be used. The sound pressure level in the free field in 1 m distance (full spherical sound radiation) is abt. 11 dB less than the sound power level.



# LTG High Performance Tangential Fans

## Series GA, impeller diameter 90 mm

### Selection

Application	Example	Your data	Designations
gas	warm air		V [m <sup>3</sup> /h] air volume
gas temperature t [°C]	60		Δp <sub>f</sub> [Pa] static pressure
ambient temperature drive side t [°C]	35		p <sub>d</sub> [Pa] dynamic pressure
counter side t [°C]	45		c [m/s] at the discharge area
condensation	no		ρ [kg/m <sup>3</sup> ] velocity at the discharge area
located at	drying oven		ρ = ρ/2•c <sup>2</sup> specific gravity
drive side	right hand		n [rpm] speed
arrangement	horizontal		U [V] voltage
<b>Drive motor</b>			f [cps] frequency
power supply	AC		J <sub>A</sub> [A] full load amps
voltage U [V]	400 / 460		P <sub>A</sub> [W] power consumption
frequency f [cps]	50 / 60		L <sub>WA</sub> [dBA] A-weighted sound power level
<b>Specified performance</b>			L <sub>pA</sub> [dBA] sound power level
air volume V [m <sup>3</sup> /h]	800		S [m <sup>2</sup> ] panel area
static pressure Δp <sub>f</sub> [Pa]	25		
at specific gravity ρ [kg/m <sup>3</sup> ]	1.2		
active impeller length	min. L [mm] max. L [mm]	600 900	
total length A [mm]	900		
<b>Procedure</b>			
1. conditions of application fan type	warm air 60°C GA		
2. air volume V [m <sup>3</sup> /h] achievable with length	800 397 and 827		
3. static pressure Δp <sub>f</sub> [Pa] achievable with length	25 827		
4. drive side	right hand		
<b>Selected</b>			
LTG-Tangential fan type	GAR 90/827/N		
<b>Performance data</b>			
air volume V [m <sup>3</sup> /h]	800		
static pressure Δp <sub>f</sub> [Pa]	29		
dynamic pressure p <sub>d</sub> [Pa]	13		
exhaust velocity c [m/s]	4.6		
speed n [rpm]	1420		
<b>Electrical data</b>			
power input P <sub>A</sub> [W]	76		
full load amps J <sub>A</sub> [A]	0.35		
<b>Acoustical data</b>			
sound power level A-weighted L <sub>WA</sub> [dBA]	58		
sound pressure level in the free field in 1 m distance (full spherical sound radiation) L <sub>pA</sub> [dBA]	47		



#### Comfort Air Technology

##### Air Conditioning Systems

- Decentralized Facade Ventilation Units
- Fan Coil Units
- Induction Units,  
Active Chilled Beams

##### Air Diffusers

- Linear Air Diffusers
- Wall and Floor Mounted Air Diffusers
- Swirl Diffusers
- Industrial and Special Air Diffusers

##### Air Distribution

- Flow Rate and Pressure Controllers
- Shut-off and Balancing Dampers
- Silencers

#### Process Air Technology

##### Fans

- Tangential Fans
- Axial Fans
- Centrifugal Fans
- Fahrtwind-Simulators

##### Filtration Technology

- Suction Nozzles
- Dampers
- Filters, Dust Collectors
- Separators, Compactors

##### Humidification Technology

- Air Humidifiers
- Product Humidifiers

#### Engineering Services

##### Fluid Engineering

- Flow analysis
- Flow visualization
- CFD-simulations
- Flow optimization
- Air conditioning concepts

##### Thermodynamics

- Calorimetric performance measurement
- Thermal, dynamic, unsteady, system simulations

##### Acoustics

- Sound level measuring
- Vibration analysis
- Echo chamber measurement
- Acoustic optimization

##### Comfort

- Evaluation
- Optimization

##### Customer-specific Solutions

- Product development
- Process optimization
- Installation analysis

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