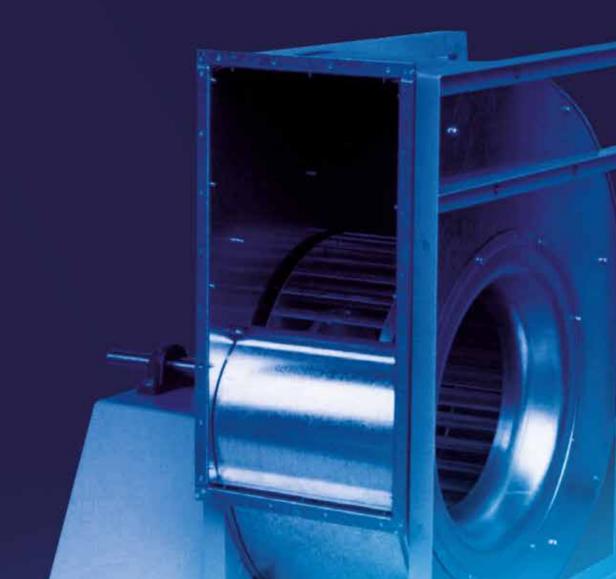


FSA Single Inlet Centrifugal Fan with Forward Wheels



FSA Series

Introducción Introduction

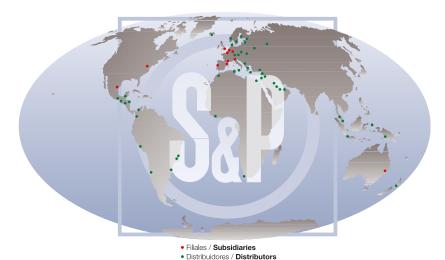
S&P - LA FMPRESA

Desde su fundación en el año 1951, en la localidad de Ripoll (España), Soler & Palau, S.A. se ha convertido, desde hace ya bastantes años, en uno de los líderes mundiales en la fabricación y venta de todo tipo de equipos de ventilación y de extracción de aire.

Ocho plantas productivas y once empresas filiales propias de comercialización, ubicadas en diversos países y continentes constituyen el actual Grupo S&P que, con un cualificado equipo de más de 1300 personas, ejerce su actividad en todos los países del mundo.

S&P - THE COMPANY

Soler & Palau was founded in 1951 in Ripoll (Spain) and since this date has become one of the world's leading companies engaged in the manufacture, sales and distribution of all types of ventilating and air moving products. Today Soler & Palau has eight production plants and eleven wholly owned commercial subsidiary companies located across the globe. Supporting the design, development production and commercial facilities are a professional team of more than 1300 employees who ensure that Soler & Palau continue to have an active presence in all global market sectors.



S&P - LA ESTRATEGIA

Investigación y Desarrollo de productos y tecnología propios; Calidad de producción por encima de la media de su campo de actividad y Vocación de Expansión sostenible son, y han sido entre otros, tres de los pilares fundamentales sobre los que descansa la trayectoria de Soler & Palau, S.A. Contar hoy con más de 60 Ingenieros titulados en las áreas de Investigación, Desarrollo, Innovación y Producción; Certificaciones ISO 9001:2000 y 14001:1996 acrediatadas por AENOR (Soler & Palau fue la primera empresa registrFSA en España). Laboratorios propios de ensayo con certificación oficial EN-45001-89 y crecimientos anuales, sostenidos en las últimas décadas, muy superiores a los de su mercado son algunos de los logros de la correcta aplicación de la mencionFSA estrategia de empresa.

Nuevos y apasionantes proyectos que verán la luz muy en breve, están hoy en marcha en el Grupo S&P.









S&P - THE STRATEGY

At the heart of Soler & Palau's company strategy is the continued substantial investment in product and manufacturing research, development and quality control. Since 1951 the sustained investment in these critical areas has enabled Soler & Palau to offer to its customers products with unparalleled quality and reliability. These critical elements of success today form the fundamental cornerstones of the company's strategy for growth within increasingly competitive global markets.

Today Soler & Palau has more than 60 highly qualified engineers working in areas such as product and manufacturing technology research, development, innovation and production. The engineers work closely with international safety standards agencies to ensure that all of Soler & Palau's products are manufactured and supplied in accordance with only the very latest mechanical and electrical safety standards. All products are extensively tested with the company's comprehensive in-house airflow, acoustic and environmental test laboratories which have been officially certified by AENOR to EN-45001- 89 standards. Currently Soler & Palau hold both ISO 9001:2000 and ISO 14001:1996 certifications and were also the first company in Spain to be registered to the original ISO 9000 standards.

Through operating a continual rigorous program of new and existing product development and improvement means that Soler & Palau's customers are assured that they will continue to receive products of only the very highest quality and reliability both now and in the future.





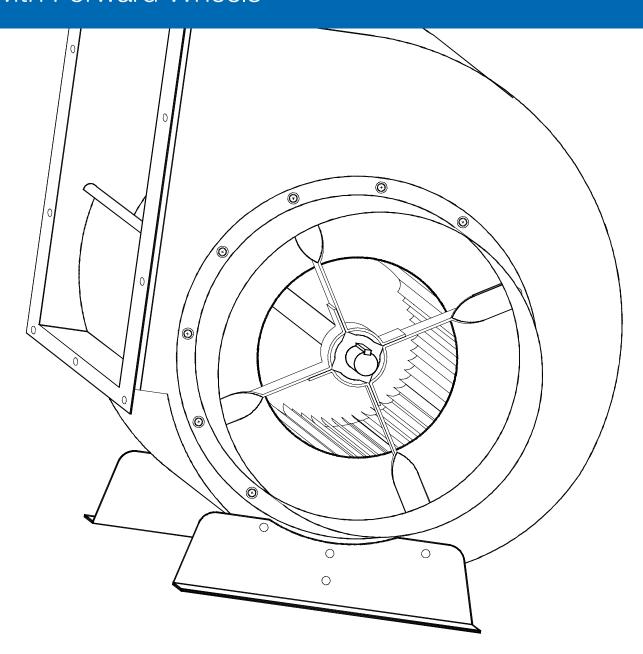
Soler & Palau S.A. certifies that the **FSA series:** version S, C, T and U - model 200 to 1000 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA publication 211 and AMCA publication 311 and comply with the requirements of the AMCA Certified Ratings Program.





FSA Series

SINGLE INLET CENTRIFUGAL FAN with Forward Wheels





FSA Series

Single Inlet Forward Curved Centrifugal Fans

The FSA series is SISW centrifugal fans with forward curved impellers.

Sizes of this series are in accordance with AMCA standard 99-0098-76 and DIN 323 R20.

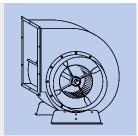
Type

The FSA series is available in type S, C, T or U as shown in Fig. 1:

Type S

This type is supplied with mounting feet and can be mounted in three different fan orientations. Inlet flange 'L' and outlet flange are supplied as standard.

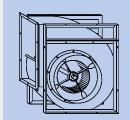
| Fan size | 200 to 450 |
|-------------------|-------------------|
| Volume | 800 to 8.000 m³/h |
| Total Pressure | up to 1.600 Pa |



Type C

This type has a frame fitted on both sides of the fan which gives better strength and rigidity and allows mounting in four different orientation.

| Fan size | 200 to 630 |
|-------------------|---------------------------------|
| Volume | 800 to 18.000 m ³ /h |
| Total Pressure | up to 1.600 Pa |

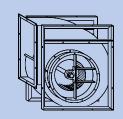


Type T

This type has a welded frame giving increased stiffness and rigidity required for higher operating performance.

Performance of 1120, 1250 & 1400 are not AMCA licensed.

| Fan size | 315 to 1.400 |
|-------------------|-----------------------------------|
| Volume | 3.000 to 80.000 m ³ /h |
| Total Pressure | up to 2.000 Pa |



Type U

This type is manufactured with a special frame with two bearing fixed externally to the airflow eliminating any obstruction to the inlet and allow operation with air temperature up to max. of 180°C.

Performance of 1120, 1250 & 1400 are not AMCA licensed.

| Fan size | 315 to 1.400 |
|-------------------|-----------------------------------|
| Volume | 3.000 to 80.000 m ³ /h |
| Total Pressure | up to 2.000 Pa |

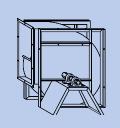


Fig. 1

Technical Specification

Wheel

The wheel of FSA series has forward curved blades manufactured in galvanised sheet steel.

Housing

For all sizes except 1250 and above, the housing is manufactured in galvanized sheet steel with the housing fixed to the side plates in "pittsburg lock" form system.

Housings for 1250 and 1400 are manufactured in mild steel finished with polyester powder coating.







Frame

The frame is manufactured with galvanized angular bars for type "C". For type "T" and "U", they are manufactured with sections of steel and finished with polyester powder coating.

Bearings

Bearings used are either deep groove ball bearing type with an eccentric locking collar or an adapter sleeve, or spherical roller bearings type sealed at both sides for different duty application.

For type "S" and "C", they are mounted in a rubber housing, whereas for type "T" and "U", they are mounted on cast iron supports with grease points.

The bearings are lubricated for life and maintenancefree. If relubrication is necessary, it is recommended to use a lithium base grease suitable for all temperatures within the operational limits.



Shaft

Shaft are manufactured from C45 carbon steel using an automatic process for positioning and cutting of the keyways. All dimensional tolerances of the shaft are fully checked to ensure a precision fit and then coated with an anti-corrosion varnish after assembly.



Balancing Quality

All wheels are statically and dynamically balanced to ISO1940 or AMCA 204 – G2.5 standards.

Paintings

Special powder-paint coatings of various thicknesses can be supplied on request.

Accessories

Casing Drain

This option is available when using fans exposed to the atmosphere or operating in high humidity conditions.

Inspection Doors

The inspection door can be supplied upon request. It can be supplied in one of the three position (P3, P4 & P5) shown.

Outlet Flanges

Outlet flanges are available upon request. For more details, refer to page 31.

P3

Inlet Flanges

This option are set against the fan to facilitate installation. It is available in 2 types -"L" flange or "U" flange. For more details, refer to page 33.





Fan Rotation and Discharge

The rotation and discharge of the fan is in accordance with AMCA standard 99-2406-83.

The direction of rotation is determined from the drive side of the fan [refer Fig. 2]:

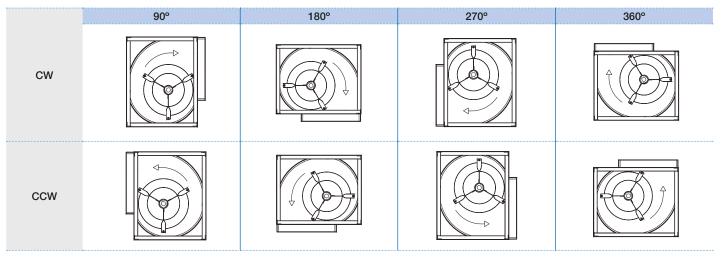


Fig. 2 - Fan rotation and discharge

Motor Position

The position of the motor for belt drive centrifugal fan is in accordance with AMCA standard 99-2407-66.

Location of motor is determined by facing the drive side of fan and designating the positions by letters W, X, Y, or Z. [refer to Fig.3]

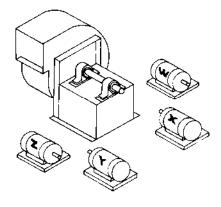


Fig. 3 - Motor Position

Motor Selection

The power curve shown on each performance curve represents the absorbed power at the shaft of the fan measured in kW.

To determine the power of the motor to be installed, a correction factors as shown in fig.4 should be applied to compensate for transmission losses:

For conversion to horsepower (HP), use multiplying factor 1.34.

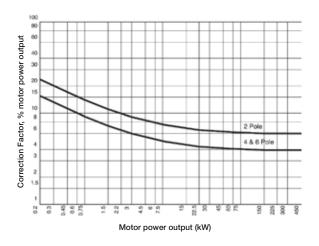


Fig. 4 – Recommended for compensation





Dynamic Pressure

The dynamic pressure and outlet air velocity shown on each curve are both calculated on the full air discharge area - ducted outlet conditions.

With free outlet conditions the velocity pressure is higher. To determine this new value, multiply the velocity pressure of the ducted outlet obtained from the fan curve by the following correction factor, K.

Fan performances calculated with this correction factors are not licensed by AMCA.

[K = 2.6]

Performance

The performance data shown on each diagram has been tested and measured in accordance to AMCA standard 210 Fig 12 – installation type B (free inlet and ducted outlet condition).

Rating are referred to the standard air density with the total pressure as a function of the air volume, using logarithmic scales.

It is essential that, the same installation type and test standards are used at all times, when comparing fan performances.

Noise

The noise level shown on each diagram refer to the sound power "A-weighted" and the data on the inlet side has been measured in accordance with AMCA Standard 300 diag. 2 - configuration "B". The noise levels of the fans are determined as follows:

- Sound power level ("A" scale): Lw (A) as catalogue.
- Octave band spectrum: Lw = Lw(A) + Lw rel. dB [refer to Soler & Palau for more details].
- Sound pressure level:
 - a) free field $Lp(A) = Lw(A) (20log_{10}d) -11$
 - b) room conditions $Lp(A) = Lw(A) - (20log_{10}d) -7$

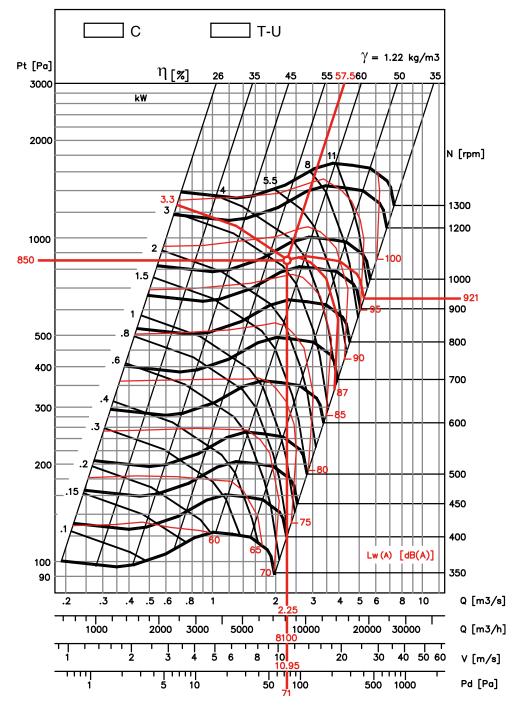
where d = distance of fan (m)

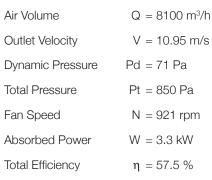




Example of Selection

FSA 500



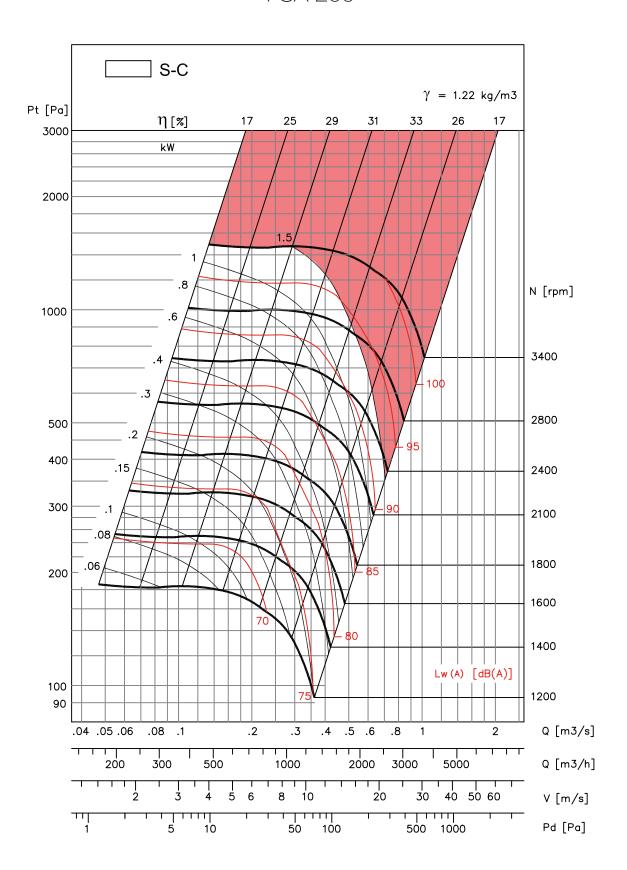


Sound Power Level Lw(A) = 87 dB(A)

⁻ The A-weighted sound ratings shown have been calculated per AMCA standard 301. Values shown are for inlet Lwi(A) sound power levels for installation type B - free inlet, ducted outlet. Ratings do not include the effect of duct end corrections.



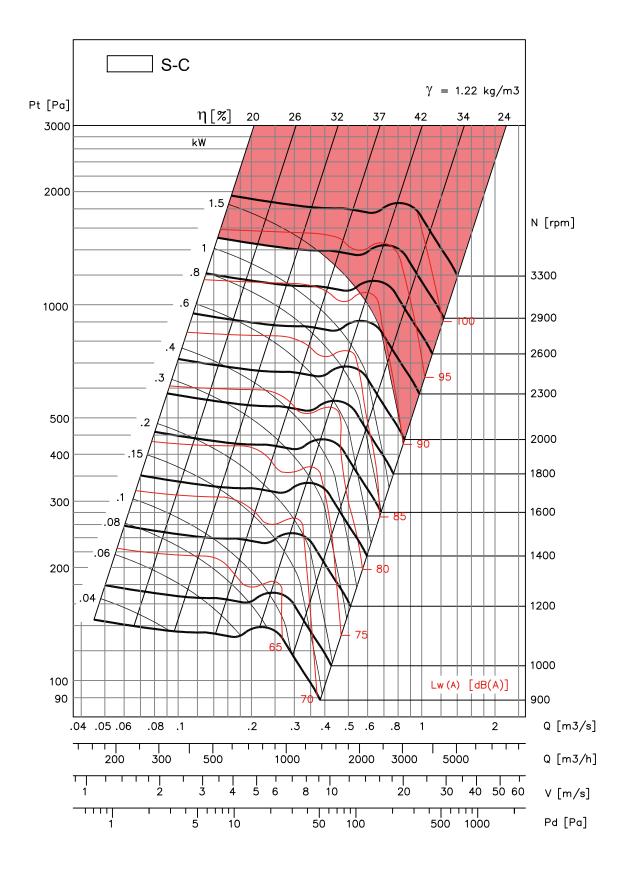
⁻ Performance shown is for Installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances in the airstream. Power rating kW does not include drive losses.



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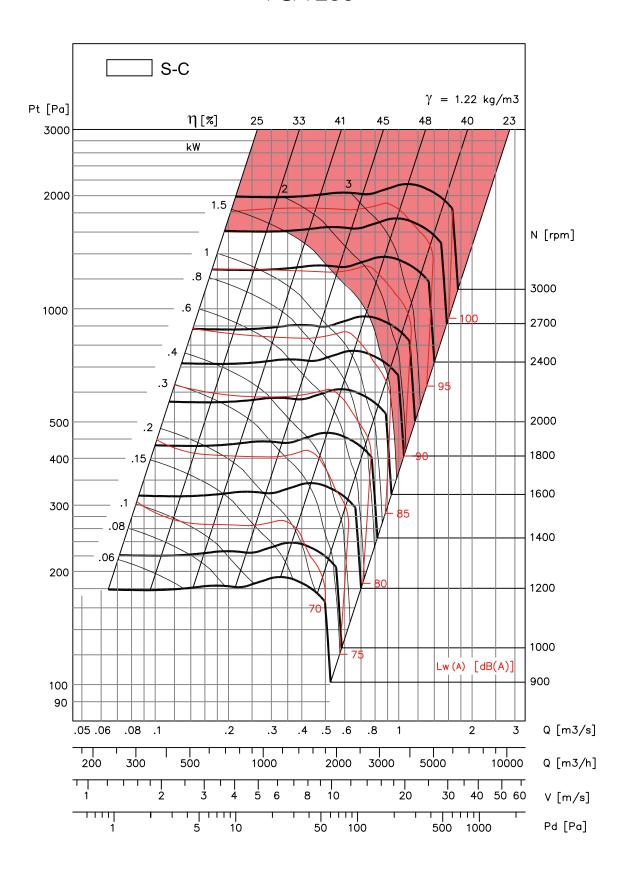




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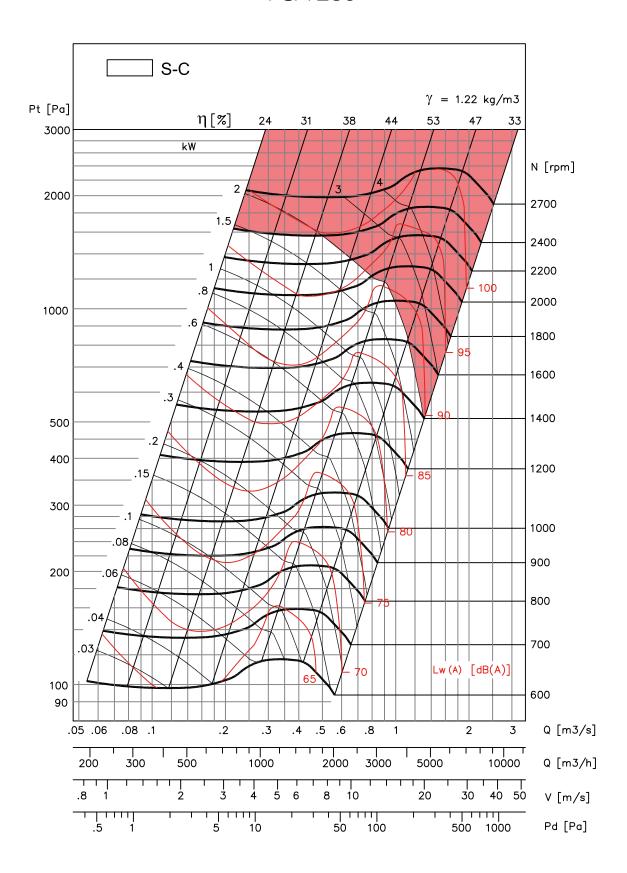




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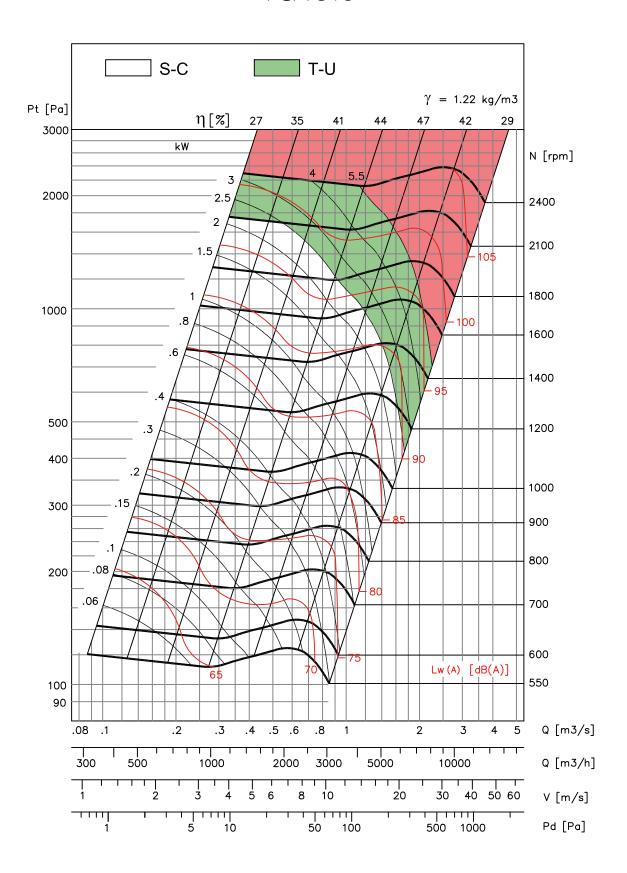




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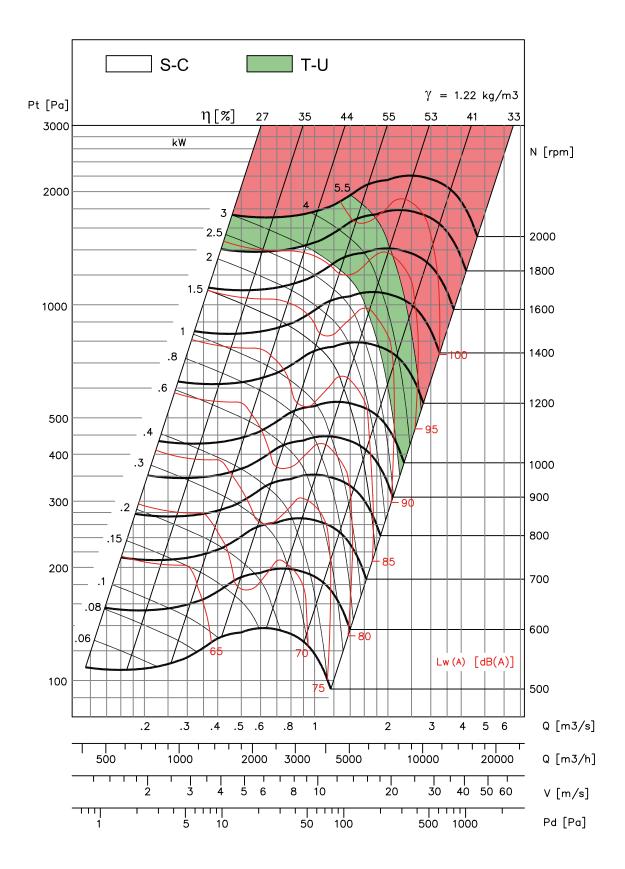




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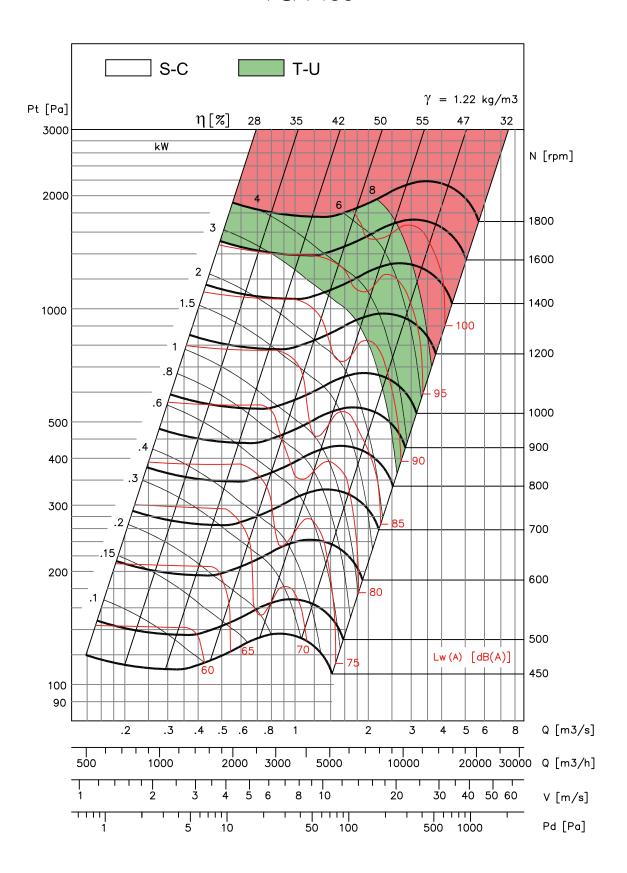




⁻ Performance shown is for Installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances in the airstream. Power rating kW does not include drive losses.

⁻ The A-weighted sound ratings shown have been calculated per AMCA standard 301. Values shown are for inlet Lwi(A) sound power levels for installation type B - free inlet, ducted outlet. Ratings do not include the effect of duct end corrections.

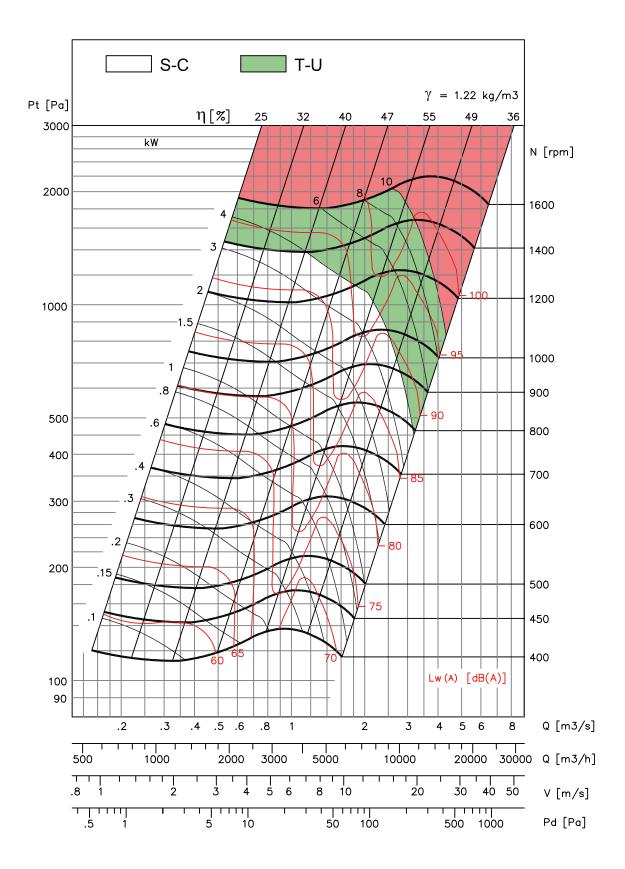




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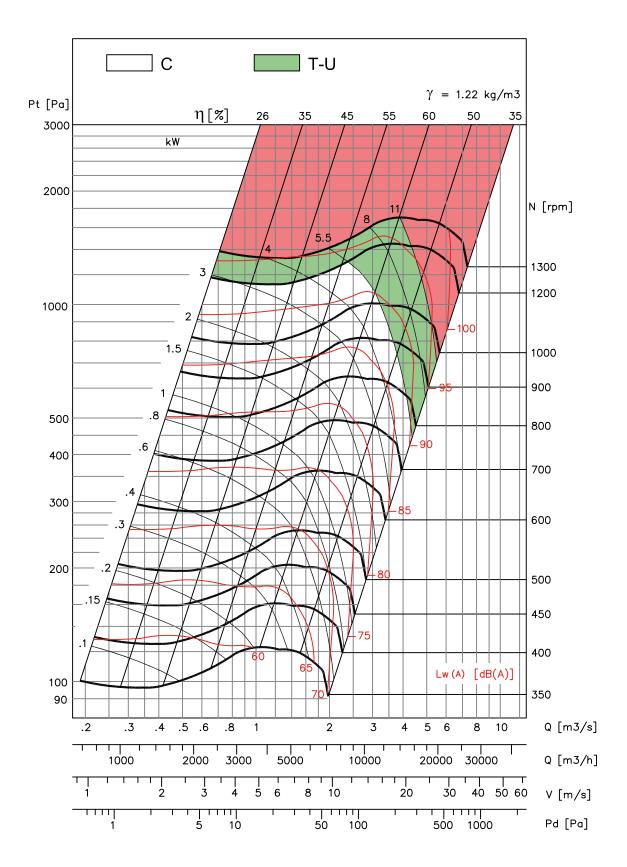




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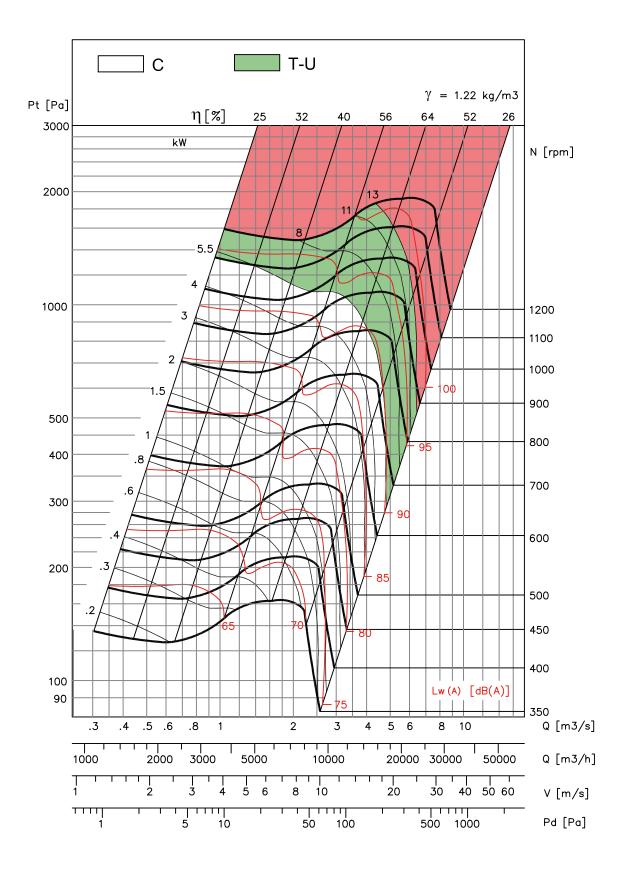




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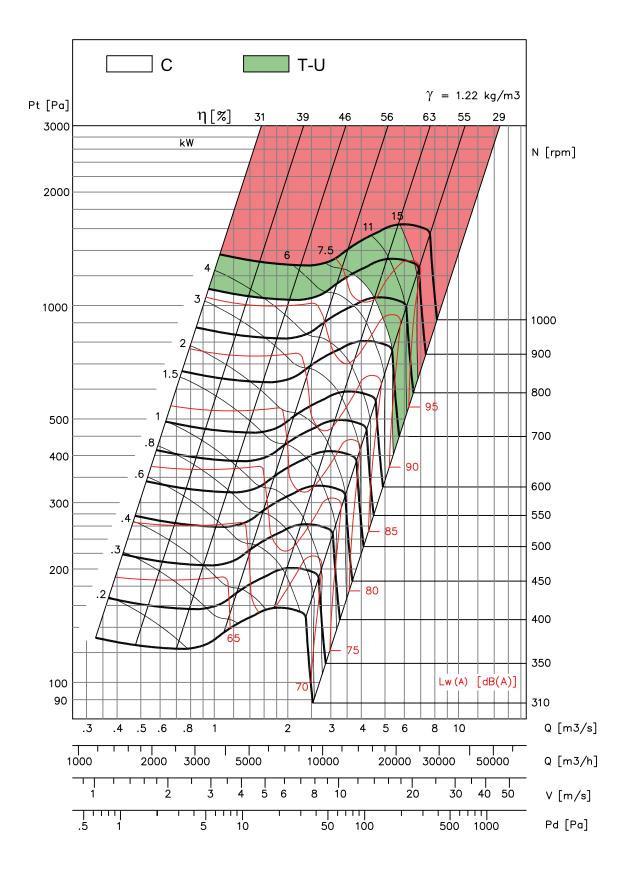




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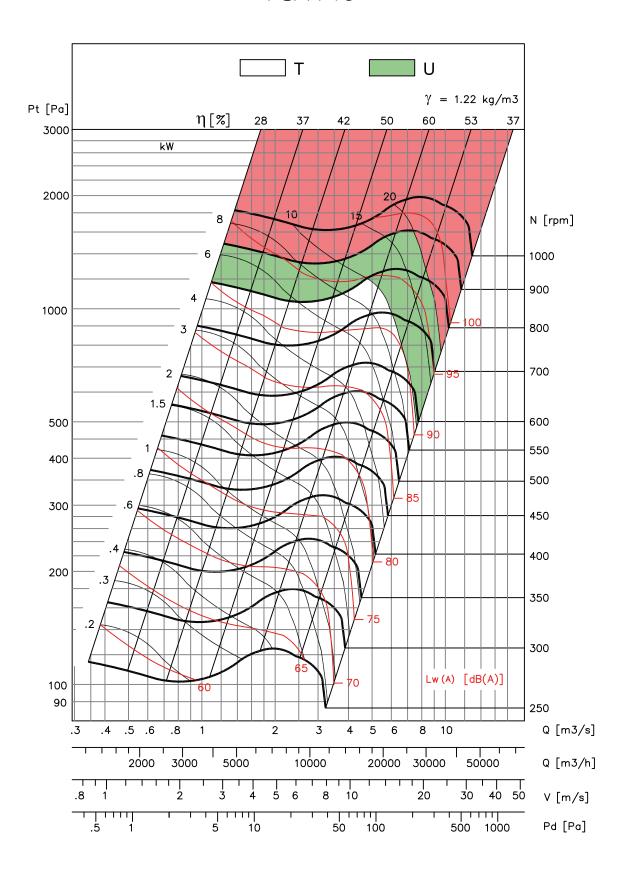




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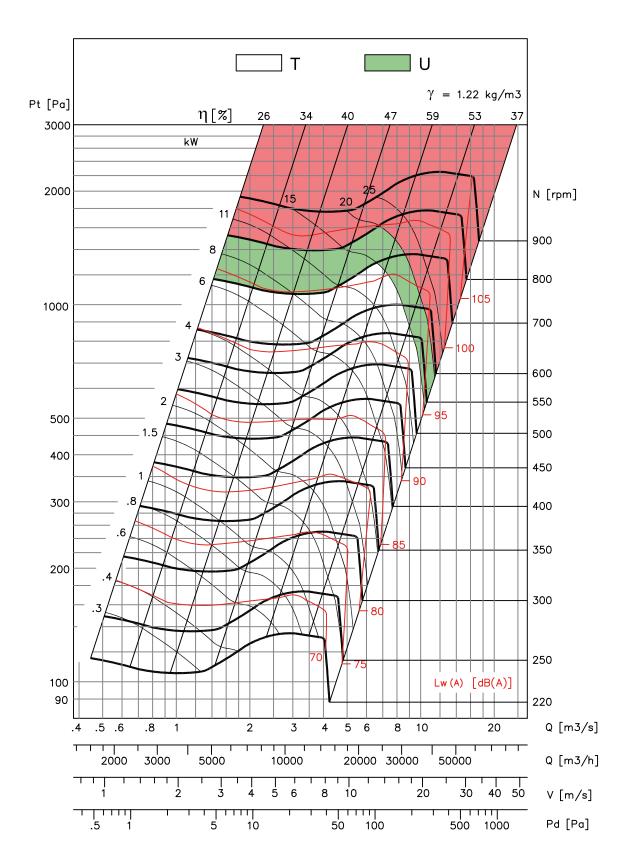




⁻ Performance shown is for Installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances in the airstream. Power rating kW does not include drive losses.

⁻ The A-weighted sound ratings shown have been calculated per AMCA standard 301. Values shown are for inlet Lwi(A) sound power levels for installation type B - free inlet, ducted outlet. Ratings do not include the effect of duct end corrections.

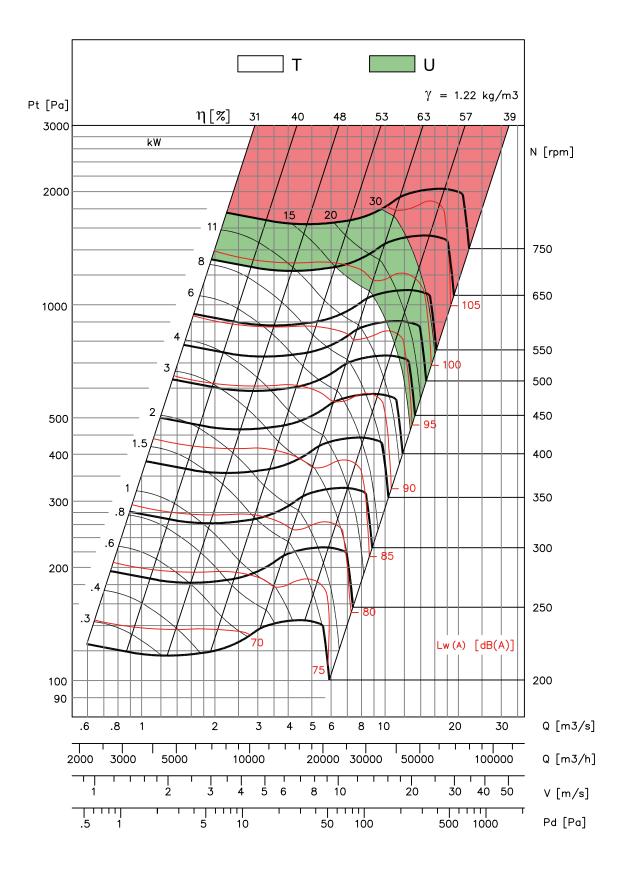




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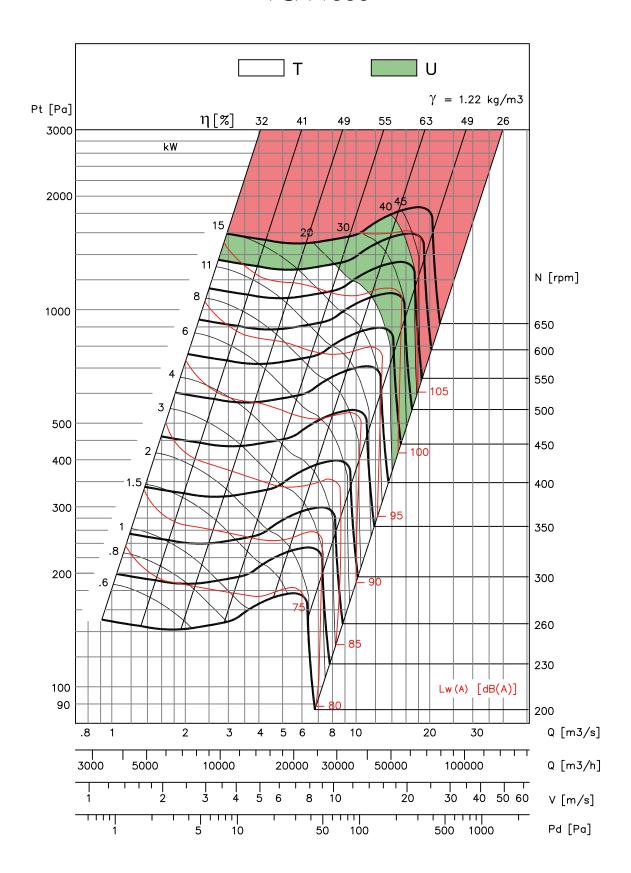




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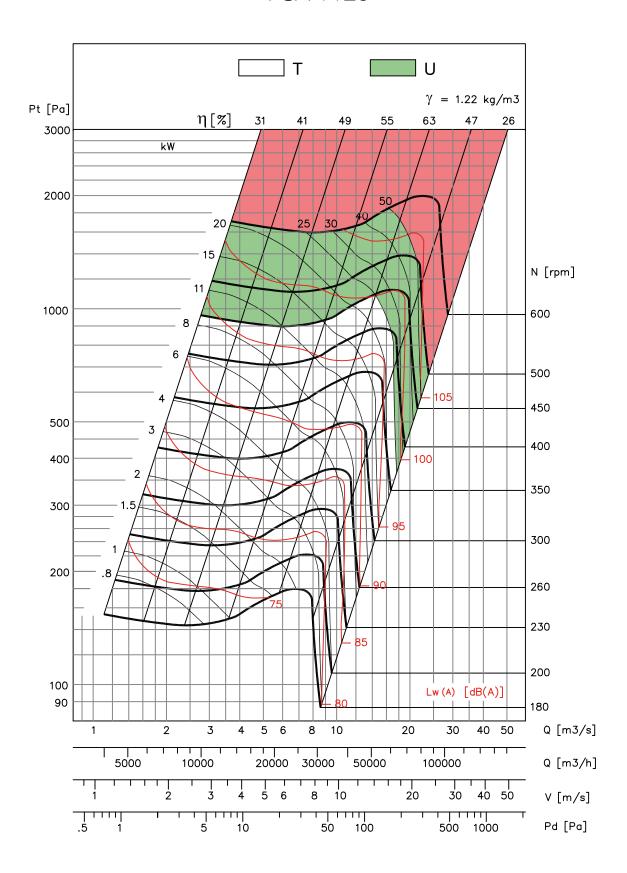




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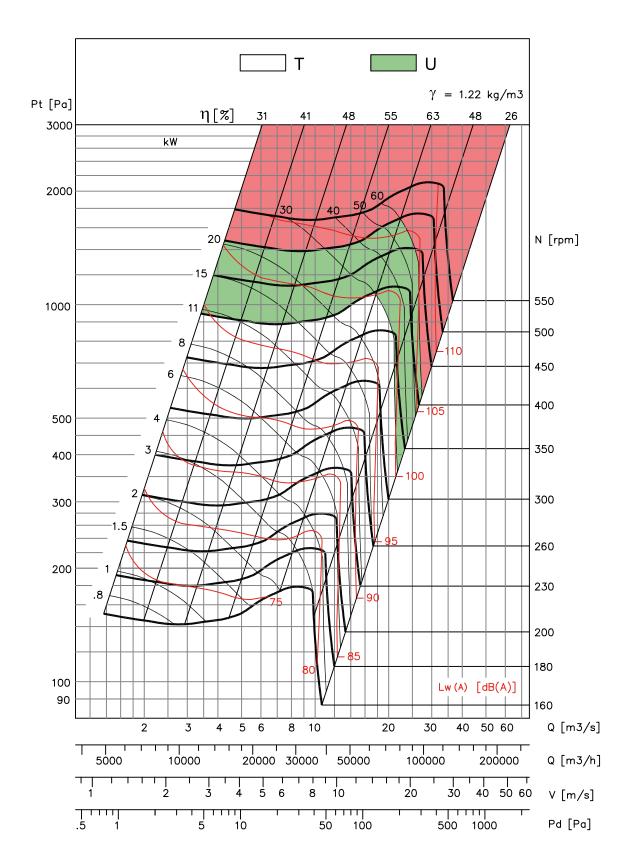


⁻ Performance shown is for Installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances in the airstream. Power rating kW does not include drive losses.



⁻ The A-weighted sound ratings shown have been calculated per AMCA standard 301. Values shown are for inlet Lwi(A) sound power levels for installation type B - free inlet, ducted outlet. Ratings do not include the effect of duct end corrections.

⁻ MODEL FSA1120 IS NOT LICENSED TO BEAR THE AMCA CERTIFIED RATINGS SEAL.

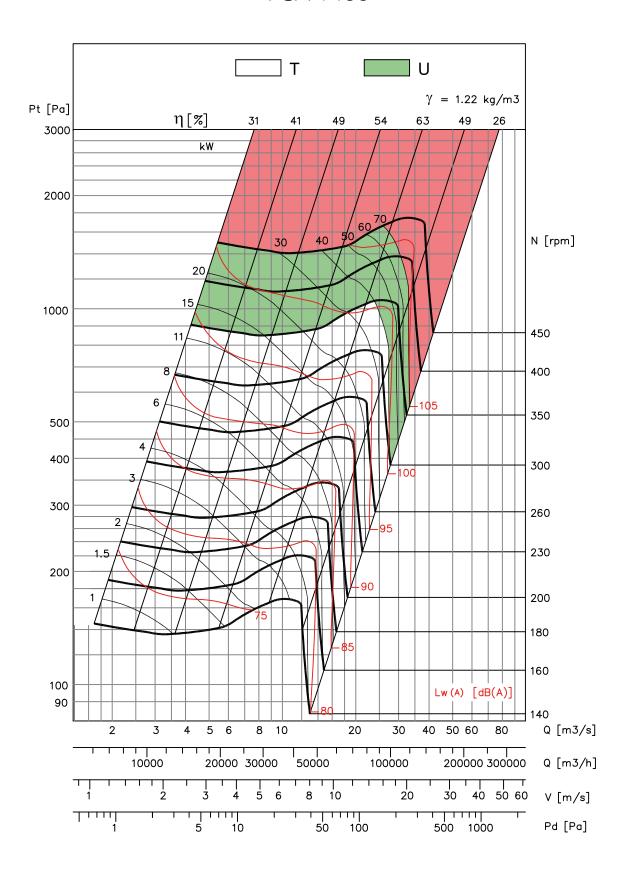


⁻ Performance shown is for Installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances in the airstream. Power rating kW does not include drive losses.

⁻ MODEL FSA1250 IS NOT LICENSED TO BEAR THE AMCA CERTIFIED RATINGS SEAL.



⁻ The A-weighted sound ratings shown have been calculated per AMCA standard 301. Values shown are for inlet Lwi(A) sound power levels for installation type B - free inlet, ducted outlet. Ratings do not include the effect of duct end corrections.



⁻ Performance shown is for Installation type B - free inlet, ducted outlet. Performance ratings do not include the effects of appurtenances in the airstream. Power rating kW does not include drive losses.



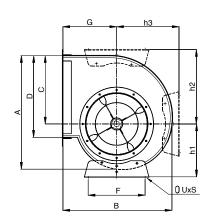
⁻ The A-weighted sound ratings shown have been calculated per AMCA standard 301. Values shown are for inlet Lwi(A) sound power levels for installation type B - free inlet, ducted outlet. Ratings do not include the effect of duct end corrections.

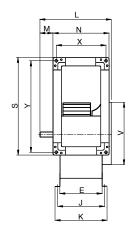
⁻ MODEL FSA1400 IS NOT LICENSED TO BEAR THE AMCA CERTIFIED RATINGS SEAL.

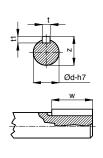


FSA 'S'

FSA 200-400 'S'



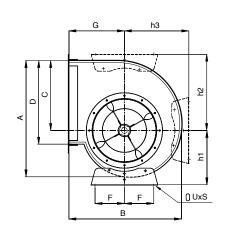


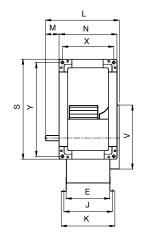


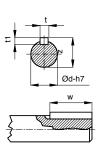
| Model | Α | В | С | D | E | F | G | J | K | L | М | N | s | V | X | Υ | h1 | h2 | h3 | t | t1 | w | z | ød | uxs |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|-----|-----|---|----|----|------|----|-------|
| 200 | 364 | 342 | 215 | 256 | 130 | 224 | 164 | 155 | 180 | 303 | 65 | 186 | 312 | 203 | 158 | 284 | 181 | 245 | 184 | 6 | 6 | 30 | 22.5 | 20 | 11x16 |
| 225 | 408 | 380 | 243 | 288 | 146 | 224 | 180 | 171 | 196 | 319 | 65 | 202 | 344 | 228 | 174 | 316 | 197 | 274 | 204 | 6 | 6 | 30 | 22.5 | 20 | 11x16 |
| 250 | 452 | 416 | 270 | 322 | 164 | 224 | 194 | 189 | 214 | 337 | 65 | 220 | 378 | 253 | 192 | 350 | 210 | 299 | 227 | 6 | 6 | 30 | 22.5 | 20 | 11x16 |
| 280 | 508 | 464 | 302 | 360 | 182 | 280 | 214 | 212 | 242 | 370 | 80 | 238 | 416 | 283 | 210 | 388 | 236 | 331 | 255 | 8 | 7 | 40 | 28 | 25 | 11x16 |
| 315 | 572 | 516 | 340 | 404 | 204 | 280 | 236 | 234 | 264 | 432 | 80 | 260 | 460 | 319 | 232 | 432 | 261 | 370 | 283 | 8 | 7 | 40 | 28 | 25 | 11x16 |
| 355 | 644 | 576 | 383 | 452 | 228 | 315 | 260 | 268 | 308 | 460 | 84 | 284 | 508 | 359 | 256 | 480 | 274 | 411 | 320 | 8 | 7 | 40 | 33 | 30 | 11x16 |
| 400 | 724 | 644 | 432 | 506 | 256 | 355 | 290 | 296 | 336 | 488 | 84 | 312 | 562 | 404 | 284 | 534 | 302 | 462 | 359 | 8 | 7 | 40 | 33 | 30 | 11x16 |

All Dimensions in mm.

FSA 450 'S'







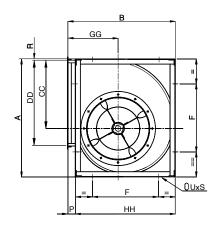
| Model | A | В | С | D | E | F | G | J | K | L | М | N | s | V | X | Y | h1 | h2 | h3 | t | t1 | w | z | ød | uxs |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|----|----|-------|
| 450 | 816 | 722 | 486 | 568 | 288 | 200 | 322 | 328 | 368 | 536 | 100 | 344 | 624 | 454 | 316 | 596 | 336 | 518 | 407 | 10 | 8 | 50 | 38 | 35 | 13x18 |

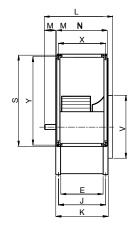


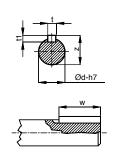


FSA 'C'

FSA 200-400 'C'



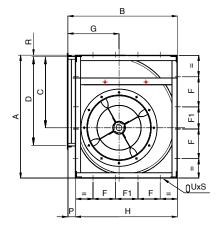


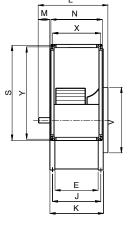


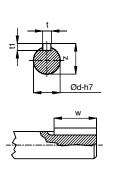
| Model | Α | В | С | D | E | F | G | Н | J | K | L | М | N | Р | R | s | V | X | Y | t | t1 | w | z | ød | uxs |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|-----|----|---|-----|-----|-----|-----|---|----|----|------|----|-------|
| 200 | 370 | 343 | 215 | 256 | 130 | 224 | 164 | 306 | 155 | 180 | 303 | 68 | 186 | 37 | 4 | 312 | 203 | 158 | 284 | 6 | 6 | 30 | 22.5 | 20 | 11x16 |
| 225 | 415 | 382 | 243 | 288 | 146 | 224 | 180 | 348 | 171 | 196 | 319 | 68 | 202 | 34 | 3 | 344 | 228 | 174 | 316 | 6 | 6 | 30 | 22.5 | 20 | 11x16 |
| 250 | 460 | 418 | 270 | 322 | 164 | 224 | 194 | 383 | 189 | 214 | 337 | 68 | 220 | 35 | 4 | 378 | 253 | 192 | 350 | 6 | 6 | 30 | 22.5 | 20 | 11x16 |
| 280 | 518 | 466 | 302 | 360 | 182 | 280 | 214 | 432 | 212 | 242 | 370 | 78 | 238 | 34 | 5 | 416 | 283 | 210 | 388 | 8 | 7 | 40 | 28 | 25 | 13x18 |
| 315 | 578 | 518 | 340 | 404 | 204 | 330 | 236 | 480 | 234 | 264 | 432 | 78 | 260 | 38 | 3 | 460 | 319 | 232 | 432 | 8 | 7 | 40 | 28 | 25 | 13x18 |
| 355 | 654 | 578 | 383 | 452 | 228 | 368 | 260 | 548 | 268 | 308 | 460 | 72 | 284 | 30 | 6 | 508 | 359 | 256 | 480 | 8 | 7 | 40 | 33 | 30 | 13x18 |
| 400 | 736 | 650 | 432 | 506 | 256 | 402 | 290 | 612 | 296 | 336 | 488 | 72 | 312 | 38 | 5 | 562 | 404 | 284 | 534 | 8 | 7 | 40 | 33 | 30 | 13x18 |

All Dimensions in mm.

FSA 450-630 'C'







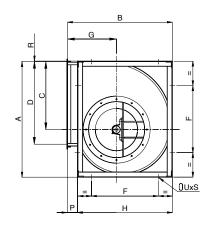
| Model | Α | В | С | D | E | F | F1 | G | н | J | K | L | М | N | Р | R | s | V | X | Y | t | t1 | w | z | ød | uxs |
|-------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|---|-----|-----|-----|-----|----|----|----|----|----|-------|
| 450 | 827 | 726 | 486 | 568 | 288 | 200 | 111 | 322 | 681 | 328 | 368 | 536 | 88 | 344 | 45 | 5 | 624 | 454 | 316 | 596 | 10 | 8 | 50 | 38 | 35 | 13x18 |
| 500 | 918 | 800 | 538 | 638 | 322 | 245 | 120 | 352 | 750 | 362 | 402 | 570 | 88 | 378 | 50 | 5 | 694 | 504 | 350 | 666 | 10 | 8 | 50 | 38 | 35 | 13x18 |
| 560 | 1030 | 892 | 603 | 714 | 360 | 280 | 125 | 390 | 844 | 410 | 460 | 630 | 100 | 416 | 48 | 7 | 770 | 564 | 388 | 742 | 12 | 8 | 70 | 43 | 40 | 13x18 |
| 630 | 1157 | 998 | 679 | 800 | 404 | 328 | 110 | 434 | 945 | 454 | 504 | 674 | 100 | 460 | 53 | 6 | 856 | 634 | 432 | 828 | 12 | 8 | 70 | 43 | 40 | 13x18 |

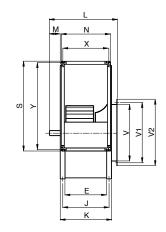


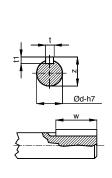


FSA 'T'

FSA 315-400 'T'



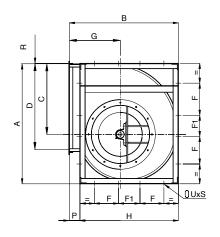


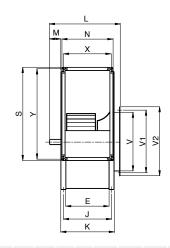


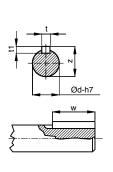
| Model | Α | В | С | D | E | F | G | н | J | K | L | М | N | Р | R | s | ٧ | V1 | V2 | x | Υ | t | t1 | w | z | ød | uxs |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|-----|----|---|-----|-----|-----|-----|-----|-----|----|----|----|----|----|-------|
| 315 | 578 | 518 | 340 | 404 | 204 | 330 | 236 | 480 | 234 | 264 | 438 | 84 | 260 | 38 | 3 | 460 | 315 | 356 | 395 | 232 | 432 | 8 | 7 | 40 | 33 | 30 | 13x18 |
| 355 | 654 | 578 | 383 | 452 | 228 | 368 | 260 | 548 | 268 | 308 | 484 | 96 | 284 | 30 | 6 | 508 | 355 | 395 | 435 | 256 | 480 | 10 | 8 | 50 | 38 | 35 | 13x18 |
| 400 | 736 | 650 | 432 | 506 | 256 | 402 | 290 | 612 | 296 | 336 | 512 | 96 | 312 | 38 | 5 | 562 | 400 | 438 | 480 | 284 | 534 | 10 | 8 | 50 | 38 | 35 | 13x18 |

All Dimensions in mm.

FSA 450-1000 'T'







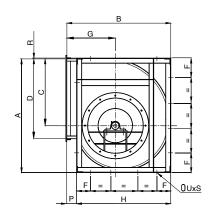
| Model | Α | В | С | D | E | F | F1 | G | н | J | K | L | M | N | P | R | s | ٧ | V1 | V2 | X | Υ | t | t1 | w | z | ød | uxs |
|-------|------|------|------|------|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|----|---|------|------|------|------|-----|------|----|----|----|------|----|-------|
| 450 | 827 | 726 | 486 | 568 | 288 | 200 | 111 | 322 | 681 | 328 | 368 | 566 | 118 | 344 | 45 | 5 | 624 | 450 | 487 | 530 | 316 | 596 | 12 | 8 | 70 | 43 | 40 | 13x18 |
| 500 | 918 | 800 | 538 | 638 | 322 | 245 | 120 | 352 | 750 | 362 | 402 | 600 | 118 | 378 | 50 | 5 | 694 | 500 | 541 | 580 | 350 | 666 | 12 | 8 | 70 | 43 | 40 | 13x18 |
| 560 | 1030 | 892 | 603 | 714 | 360 | 280 | 125 | 390 | 844 | 410 | 460 | 644 | 114 | 416 | 48 | 7 | 770 | 560 | 605 | 646 | 388 | 742 | 14 | 9 | 70 | 48.5 | 45 | 13x18 |
| 630 | 1157 | 998 | 679 | 800 | 404 | 328 | 110 | 434 | 945 | 454 | 504 | 688 | 114 | 460 | 53 | 6 | 856 | 630 | 674 | 716 | 432 | 828 | 14 | 9 | 70 | 48.5 | 45 | 13x18 |
| 710 | 1302 | 1120 | 765 | 898 | 452 | 360 | 150 | 484 | 1057 | 502 | 552 | 760 | 138 | 508 | 63 | 7 | 954 | 710 | 751 | 796 | 480 | 926 | 14 | 9 | 90 | 53.5 | 50 | 17x22 |
| 800 | 1468 | 1254 | 862 | 1006 | 506 | 405 | 171 | 540 | 1180 | 556 | 606 | 814 | 138 | 562 | 74 | 7 | 1062 | 800 | 837 | 886 | 534 | 1034 | 14 | 9 | 90 | 53.5 | 50 | 17x22 |
| 900 | 1648 | 1408 | 971 | 1130 | 568 | 455 | 189 | 604 | 1319 | 618 | 668 | 884 | 146 | 624 | 89 | 7 | 1186 | 900 | 934 | 986 | 596 | 1158 | 18 | 11 | 90 | 64 | 60 | 17x22 |
| 1000 | 1810 | 1540 | 1066 | 1266 | 638 | 500 | 200 | 656 | 1450 | 688 | 738 | 954 | 146 | 694 | 90 | 9 | 1322 | 1000 | 1043 | 1086 | 666 | 1294 | 18 | 11 | 90 | 64 | 60 | 17x22 |

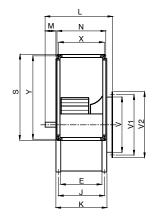


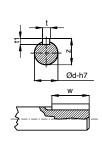


FSA 'T'

FSA 1120-1400 'T'







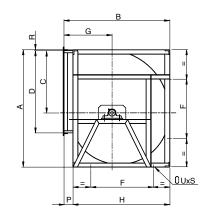
| Model | Α | В | С | D | E | F | G | н | J | K | L | М | N | Р | R | s | ٧ | V1 | V2 | x | Υ | t | t1 | w | z | ød | uxs |
|-------|------|------|------|------|-----|-----|-----|------|-----|------|------|-----|-----|-----|----|------|------|------|------|-----|------|----|----|-----|------|----|-------|
| 1120 | 2033 | 1725 | 1200 | 1422 | 716 | 290 | 748 | 1630 | 776 | 842 | 1145 | 160 | 772 | 95 | 9 | 1478 | 1120 | 1180 | 1226 | 744 | 1450 | 18 | 11 | 110 | 69 | 65 | 17x22 |
| 1250 | 2285 | 1930 | 1353 | 1524 | 804 | 300 | 830 | 1831 | 879 | 954 | 1251 | 166 | 860 | 99 | 9 | 1580 | 1250 | 1303 | 1356 | 832 | 1552 | 20 | 12 | 110 | 74.5 | 70 | 17x22 |
| 1400 | 2568 | 2170 | 1515 | 1794 | 902 | 310 | 963 | 2057 | 977 | 1052 | 1373 | 190 | 958 | 113 | 13 | 1850 | 1400 | 1480 | 1506 | 930 | 1822 | 20 | 12 | 110 | 79.5 | 75 | 17x22 |

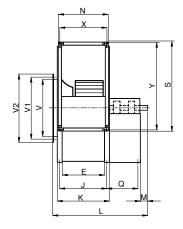


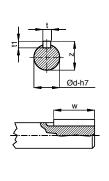


FSA 'U'

FSA 315-400 'U'



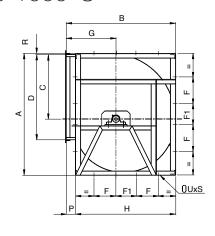


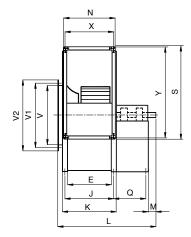


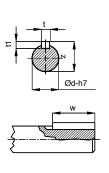
| Model | Α | В | С | D | E | F | G | Н | J | K | L | М | N | Р | R | s | ٧ | V1 | V2 | X | Υ | t | t1 | w | z | ød | uxs |
|-------|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|-----|----|-----|----|---|-----|-----|-----|-----|-----|-----|----|----|----|----|----|-------|
| 315 | 578 | 518 | 340 | 404 | 204 | 330 | 236 | 480 | 234 | 264 | 438 | 84 | 260 | 38 | 3 | 460 | 315 | 356 | 395 | 232 | 432 | 8 | 7 | 40 | 33 | 30 | 13x18 |
| 355 | 654 | 578 | 383 | 452 | 228 | 368 | 260 | 548 | 268 | 308 | 484 | 96 | 284 | 30 | 6 | 508 | 355 | 395 | 435 | 256 | 480 | 10 | 8 | 50 | 38 | 35 | 13x18 |
| 400 | 736 | 650 | 0432 | 506 | 256 | 402 | 290 | 612 | 296 | 336 | 512 | 96 | 312 | 38 | 5 | 562 | 400 | 438 | 480 | 284 | 534 | 10 | 8 | 50 | 38 | 35 | 13x18 |

All Dimensions in mm.

FSA 450-1000 'U'







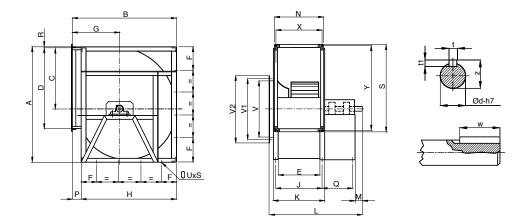
| Model | Α | В | С | D | E | F | F1 | G | н | J | K | L | М | N | P | R | s | V | V1 | V2 | X | Y | t | t1 | w | z | ød | uxs |
|-------|------|------|------|------|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|----|---|------|------|------|------|-----|------|----|----|----|------|----|-------|
| 450 | 827 | 726 | 486 | 568 | 288 | 200 | 111 | 322 | 681 | 328 | 368 | 566 | 118 | 344 | 45 | 5 | 624 | 450 | 487 | 530 | 316 | 596 | 12 | 8 | 70 | 43 | 40 | 13x18 |
| 500 | 918 | 800 | 538 | 638 | 322 | 245 | 120 | 352 | 750 | 362 | 402 | 600 | 118 | 378 | 50 | 5 | 694 | 500 | 541 | 580 | 350 | 666 | 12 | 8 | 70 | 43 | 40 | 13x18 |
| 560 | 1030 | 892 | 603 | 714 | 360 | 280 | 125 | 390 | 844 | 410 | 460 | 644 | 114 | 416 | 48 | 7 | 770 | 560 | 605 | 646 | 388 | 742 | 14 | 9 | 70 | 48.5 | 45 | 13x18 |
| 630 | 1157 | 998 | 679 | 800 | 404 | 328 | 110 | 434 | 945 | 454 | 504 | 688 | 114 | 460 | 53 | 6 | 856 | 630 | 674 | 716 | 432 | 828 | 14 | 9 | 70 | 48.5 | 45 | 13x18 |
| 710 | 1302 | 1120 | 765 | 898 | 452 | 360 | 150 | 484 | 1057 | 502 | 552 | 760 | 138 | 508 | 63 | 7 | 954 | 710 | 751 | 796 | 480 | 926 | 14 | 9 | 90 | 53.5 | 50 | 17x22 |
| 800 | 1468 | 1254 | 862 | 1006 | 506 | 405 | 171 | 540 | 1180 | 556 | 606 | 814 | 138 | 562 | 74 | 7 | 1062 | 800 | 837 | 886 | 534 | 1034 | 14 | 9 | 90 | 53.5 | 50 | 17x22 |
| 900 | 1648 | 1408 | 971 | 1130 | 568 | 455 | 189 | 604 | 1319 | 618 | 668 | 884 | 146 | 624 | 89 | 7 | 1186 | 900 | 934 | 986 | 596 | 1158 | 18 | 11 | 90 | 64 | 60 | 17x22 |
| 1000 | 1810 | 1540 | 1066 | 1266 | 638 | 500 | 200 | 656 | 1450 | 688 | 738 | 954 | 146 | 694 | 90 | 9 | 1322 | 1000 | 1043 | 1086 | 666 | 1294 | 18 | 11 | 90 | 64 | 60 | 17x22 |





FSA 'U'

FSA 1120-1400 'U'



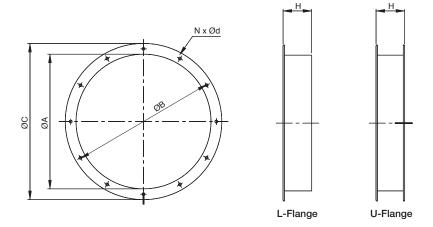
| Model | Α | В | С | D | E | F | G | Н | J | К | L | М | N | Р | R | s | ٧ | V1 | V2 | X | Υ | t | t1 | w | z | ød | uxs |
|-------|------|------|------|------|-----|-----|-----|------|-----|------|------|-----|-----|-----|----|------|------|------|------|-----|------|----|----|-----|------|----|-------|
| 1120 | 2033 | 1725 | 1200 | 1422 | 716 | 290 | 748 | 1630 | 776 | 842 | 1145 | 160 | 772 | 95 | 9 | 1478 | 1120 | 1180 | 1226 | 744 | 1450 | 18 | 11 | 110 | 69 | 65 | 17x22 |
| 1250 | 2285 | 1930 | 1353 | 1524 | 804 | 300 | 830 | 1831 | 879 | 954 | 1251 | 166 | 860 | 99 | 9 | 1580 | 1250 | 1303 | 1356 | 832 | 1552 | 20 | 12 | 110 | 74.5 | 70 | 17x22 |
| 1400 | 2568 | 2170 | 1515 | 1794 | 902 | 310 | 963 | 2057 | 977 | 1052 | 1373 | 190 | 958 | 113 | 13 | 1850 | 1400 | 1480 | 1506 | 930 | 1822 | 20 | 12 | 110 | 79.5 | 75 | 17x22 |



Accessories

Inlet Flange

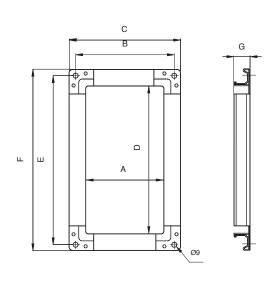
| Model | Α | В | С | н | n x d |
|-------|------|------|------|-----|---------|
| 200 | 200 | 235 | 260 | 80 | 6 x 10 |
| 225 | 225 | 259 | 285 | 80 | 6 x 10 |
| 250 | 250 | 286 | 315 | 80 | 6 x 10 |
| 280 | 280 | 322 | 350 | 80 | 6 x 10 |
| 315 | 315 | 356 | 395 | 120 | 8 x 10 |
| 355 | 355 | 395 | 435 | 120 | 8 x 10 |
| 400 | 400 | 438 | 480 | 120 | 8 x 10 |
| 450 | 450 | 487 | 530 | 120 | 8 x 10 |
| 500 | 500 | 541 | 580 | 120 | 8 x 12 |
| 560 | 560 | 605 | 646 | 120 | 8 x 12 |
| 630 | 630 | 674 | 716 | 120 | 8 x 12 |
| 710 | 710 | 751 | 796 | 120 | 8 x 12 |
| 800 | 800 | 837 | 886 | 120 | 12 x 12 |
| 900 | 900 | 934 | 986 | 120 | 12 x 12 |
| 1000 | 1000 | 1043 | 1086 | 120 | 12 x 12 |
| 1120 | 1120 | 1180 | 1226 | 200 | 12 x 12 |
| 1250 | 1250 | 1303 | 1356 | 200 | 12 x 12 |
| 1400 | 1400 | 1480 | 1506 | 200 | 16 x 14 |



All Dimensions in mm.

Outlet Flange

| Model | Α | В | С | D | E | F | G |
|-------|-----|-----|-----|------|------|------|----|
| 200 | 130 | 158 | 186 | 256 | 284 | 312 | 28 |
| 225 | 146 | 174 | 202 | 288 | 316 | 344 | 28 |
| 250 | 164 | 192 | 220 | 322 | 350 | 378 | 28 |
| 280 | 182 | 210 | 238 | 360 | 388 | 416 | 28 |
| 315 | 204 | 232 | 260 | 404 | 432 | 460 | 28 |
| 355 | 228 | 256 | 284 | 452 | 480 | 508 | 28 |
| 400 | 256 | 284 | 312 | 506 | 534 | 562 | 28 |
| 450 | 288 | 316 | 344 | 568 | 596 | 624 | 28 |
| 500 | 322 | 350 | 378 | 638 | 666 | 694 | 28 |
| 560 | 360 | 388 | 416 | 714 | 742 | 770 | 28 |
| 630 | 404 | 432 | 460 | 800 | 828 | 856 | 28 |
| 710 | 452 | 480 | 508 | 898 | 926 | 954 | 28 |
| 800 | 506 | 534 | 562 | 1006 | 1034 | 1062 | 28 |
| 900 | 568 | 596 | 624 | 1130 | 1158 | 1186 | 28 |
| 1000 | 638 | 666 | 694 | 1266 | 1294 | 1322 | 28 |
| 1120 | 716 | 744 | 772 | 1422 | 1450 | 1478 | 28 |
| 1250 | 804 | 832 | 860 | 1524 | 1552 | 1580 | 28 |
| 1400 | 902 | 930 | 958 | 1794 | 1822 | 1850 | 28 |



All Dimensions in mm.





Operational Limits - "FSA"

| | | | | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 | 710 | 800 | 900 | 1000 | 1120 | 1250 | 1400 |
|------------------------------|--------------|-----|--------|-------|-------|-------|-------|-------|-------|------|------|------|------|------|------|------|------|-------|-------|------|------|
| Maximum Absorbed Power | | s | kW | 1.5 | 1.5 | 1.5 | 2 | 2.5 | 3 | 3 | 4 | | | | | | | | | | |
| | | С | kW | 1.5 | 1.5 | 1.5 | 2 | 2.5 | 3 | 3 | 4 | 5.5 | 5.5 | 7.5 | | | | | | | |
| | | Т | kW | | | | | 5.5 | 5.5 | 8 | 10 | 11 | 13 | 15 | 10 | 15 | 15 | 20 | 25 | 30 | 40 |
| | | U | kW | | | | | 5.5 | 5.5 | 8 | 10 | 11 | 13 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 70 |
| | | s | rpm | 3400 | 2900 | 2700 | 2400 | 2100 | 1800 | 1600 | 1400 | | | | | | | | | | |
| Maximu | ım | С | rpm | 3400 | 2900 | 2700 | 2400 | 2100 | 1800 | 1600 | 1400 | 1200 | 1100 | 900 | | | | | | | |
| Fan Speed | | T | rpm | | | | | 2400 | 2000 | 1800 | 1600 | 1300 | 1200 | 1000 | 800 | 700 | 650 | 600 | 450 | 400 | 350 |
| | | U | rpm | | | | | 2400 | 2000 | 1800 | 1600 | 1300 | 1200 | 1000 | 900 | 800 | 750 | 650 | 600 | 500 | 450 |
| Temper | ature | s-c | Max.ºC | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 | | | | | | | |
| Range I | | Т | Max.ºC | | | | | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 |
| -20°C | | U | Max.ºC | | | | | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 | 180 |
| | Diameter | | mm | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 | 710 | 800 | 900 | 1000 | 1120 | 1250 | 1400 |
| Wheel | Weight | | kg | 1 | 1.1 | 1.6 | 2 | 2.7 | 3.2 | 5.4 | 6.5 | 10.2 | 13.5 | 18.2 | 23 | 36 | 42 | 51 | 88 | 142 | 172 |
| | $J = PD^2/4$ | | kgm² | 0.008 | 0.012 | 0.021 | 0.034 | 0.057 | 0.087 | 0.18 | 0.28 | 0.53 | 0.89 | 1.49 | 2.44 | 4.81 | 7.21 | 10.86 | 24.03 | 44.9 | 73.1 |
| | | s | kg | 5.9 | 6.7 | 9 | 11.5 | 13.6 | 17.2 | 25 | 32 | | | | | | | | | | |
| Fan | a i a la t | С | kg | 7.5 | 8.5 | 12 | 15 | 17.5 | 21.9 | 30 | 38 | 48 | 60 | 76 | | | | | | | |
| Fan we | eignt | Т | kg | | | | | 26 | 39 | 47 | 52 | 69 | 94 | 110 | 162 | 202 | 245 | 276 | 518 | 768 | 1040 |
| | | U | kg | | | | | 33 | 49 | 58 | 66 | 84 | 114 | 130 | 186 | 232 | 280 | 316 | 557 | 847 | 1147 |







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